

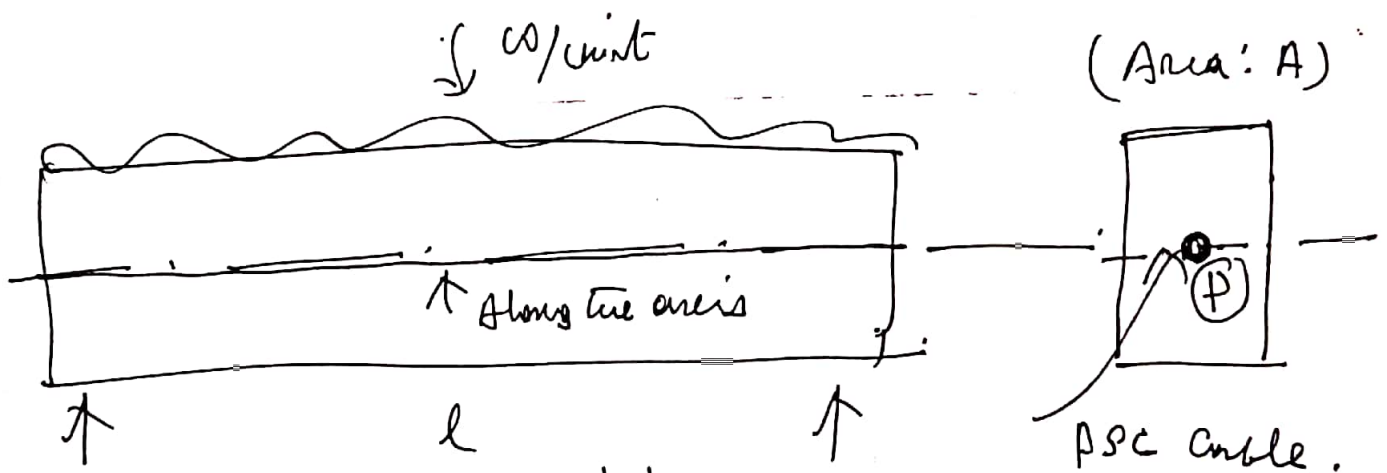
**UNITS - II & III**

**ANALYSIS - DESIGN BY**  
**WORKING STRESS, LIMIT**  
**STATE DESIGN, COMPOSITE**  
**CONSTRUCTION**

# ANALYSIS OF P.S.C. SECTIONS.

Analysis of P.S.C. Sections includes the computation of stresses in the cross section of a P.S.C. beam of given span, section under given loading. The stresses in the cross sections vary depending upon the position of the P.S.C. cables and their profile.

CASE I, Tendons kept along the long. central axis



Due to prestressing force  $P$ , axial comp. stress =  $f_a = + P/A$ .

Due to the loading,  $M_{max} = \frac{wl^2}{8}$ , Bending stress =  $\pm \frac{M}{Z}$

Hence, net resultant stresses,

$$f_{(top)} = \frac{P}{A} + \frac{M}{Z}$$

$$f_{(bottom)} = \frac{P}{A} - \frac{M}{Z}$$

(41)

Ex 1: A PSC Beam (400 x 600 mm) has a span of 6 m.

It is subjected to a UDL of 16 kN/m inclusive of its self wt.

The prestressing tendons which are located at the longitudinal central axis provide an effective prestressing force of 960 kN. Determine the extreme fibre stresses in concrete at the mid span section.

SOLUTION:

$$P = 960 \text{ kN}$$
$$A = 400 \times 600 = 2400 \times 10^3 \text{ mm}^2$$
$$Z = \frac{1}{6} \times 400 \times 600^2 = 24000 \times 10^3 \text{ mm}^3$$
$$M = \frac{wL^2}{8} = \frac{16 \times 6^2}{8} = 72 \text{ kNm} = 72 \times 10^6 \text{ Nmm}$$

$$f_a = \frac{P}{A} = \frac{960 \times 10^3}{2400 \times 10^3} = 4.0 \text{ N/mm}^2$$

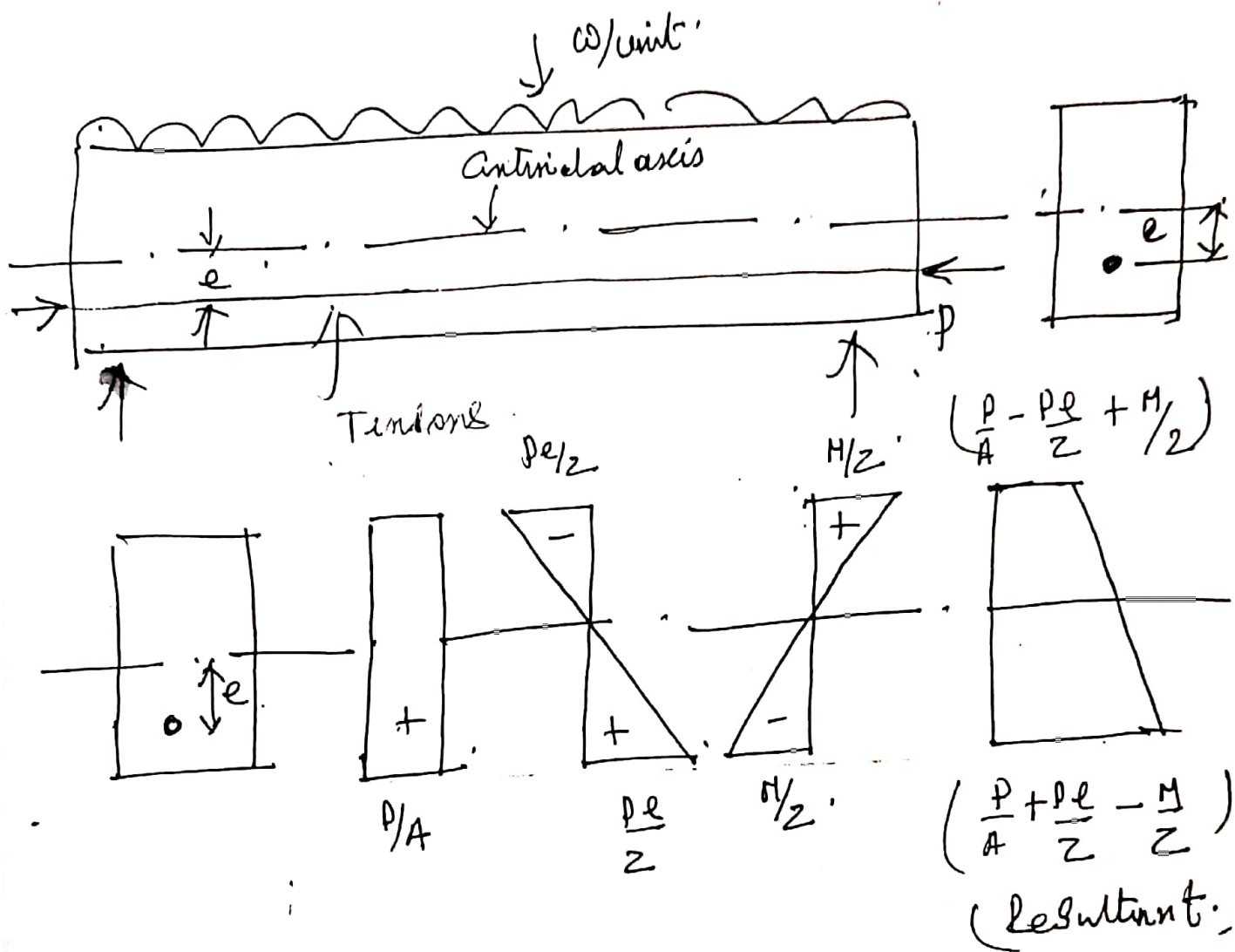
$$f_b = \pm \frac{M}{Z} = \frac{72 \times 10^6}{24000 \times 10^3} = \pm 3.0 \text{ N/mm}^2$$

Hence,  $f_{\text{max}}$  (at top) =  $4.0 + 3.0 = 7.0 \text{ N/mm}^2$

$f_{\text{min}}$  (at bottom) =  $4.0 - 3.0 = 1.0 \text{ N/mm}^2$

Both  $f_{\text{max}}$  and  $f_{\text{min}}$  are compressive in nature

CASE II: Tendons placed at an eccentricity with the centre.



In this case there is an additional moment produced due to eccentricity of the prestressing force.

Final stresses

Stress at the extreme fibre at top =  $\left( \frac{P}{A} - \frac{Pe}{Z} + \frac{M}{Z} \right)$

11 at bottom =  $\left( \frac{P}{A} + \frac{Pe}{Z} - \frac{M}{Z} \right)$

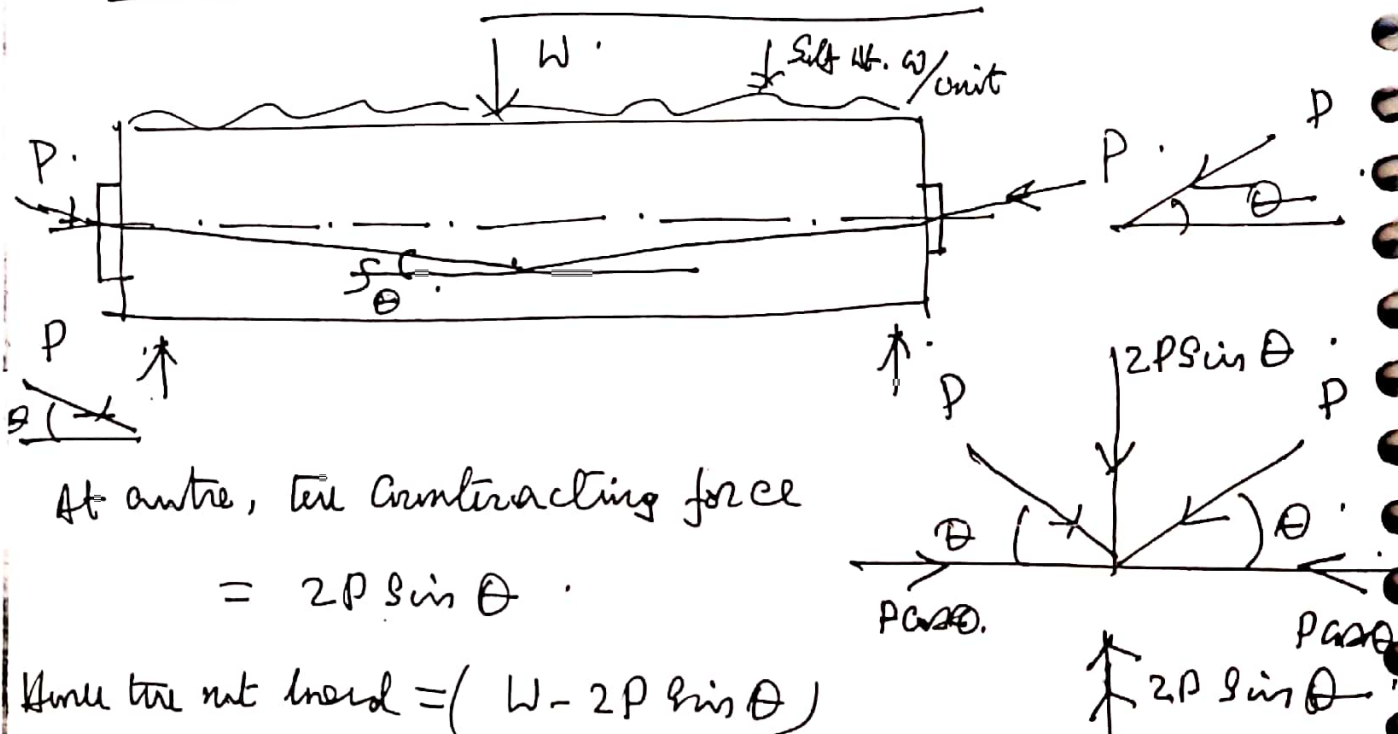
Hence, due to the eccentricity of the cable, the stresses due to external loads are counteracted.



NOTE:

It is desirable to have the tendons to have a profile coinciding with the BMD (like parabolic) so that the external B.M is effectively and completely counteracted.

CASE III: Bent down Tendons.



At centre, the counteracting force  
 $= 2P \sin \theta$

Hence the net load  $= (W - 2P \sin \theta)$

Axial force  $= P \cos \theta = P$  (Nearly, since  $\theta$  is very small)

Hence, direct stress  $= P/A$ , Net B.M  $= (W - 2P \sin \theta) \frac{l}{4} + \frac{Wl^3}{8}$  (Self wt)

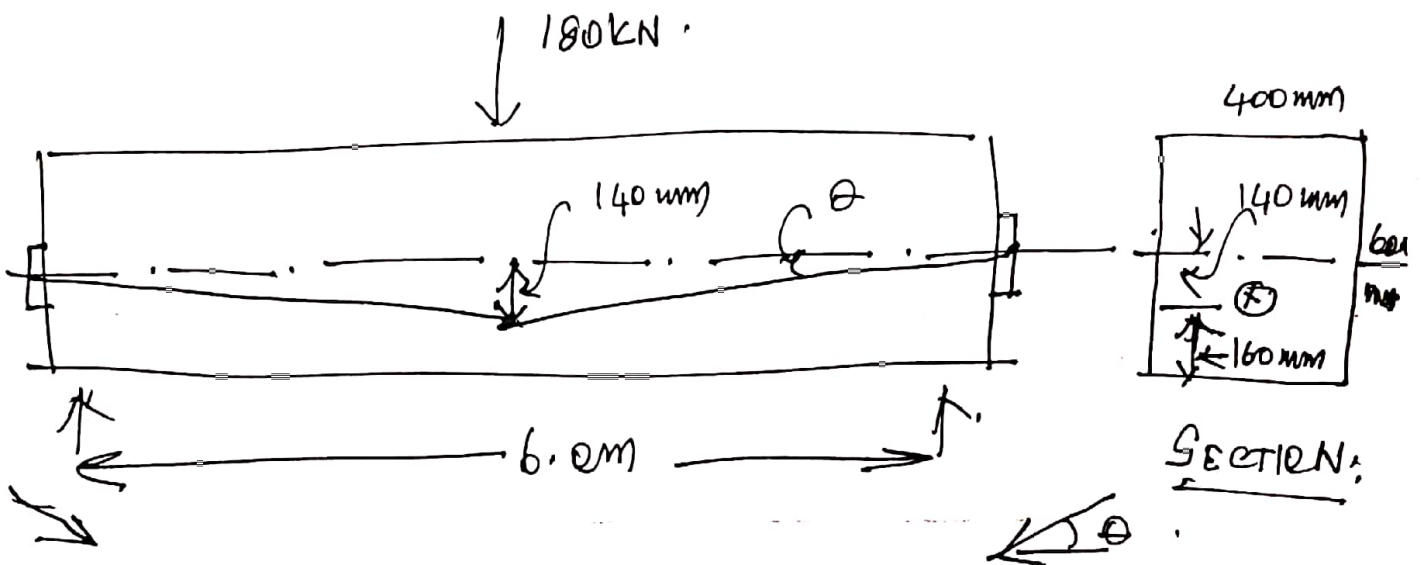
Hence, extreme fibre stresses are  $= \frac{P}{A} \pm \frac{M}{Z}$

Ex. 2. A P.S.C. Beam (400x600mm) has a span of 6m.

The beam is prestressed by a bent tendon as shown.

There is a concentrated load of 180 kN at midspan.

If the eff. prestressing force is 1200 kN calculate the extreme stresses for the mid span section of the beam.



$$\sin \theta = \tan \theta \text{ (Nearly)} = \frac{140}{3000} = \frac{14}{300}$$

$$\begin{aligned} \text{Net vertical load at midspan} &= W - 2P \sin \theta \\ &= 180 - 2 \times 1200 \times \frac{14}{300} = 68 \text{ kN} \end{aligned}$$

$$B.M = \frac{68 \times 6}{4} = 102 \times 10^6 \text{ Nmm}$$

$$\text{Self wt.} = 0.4 \times 0.6 \times 24 = 5.76 \text{ kN/m}$$

$$B.M \text{ due to self wt} = \frac{5.76 \times 6^2}{8} = 25.92 \text{ kNm} = 25.92 \times 10^6 \text{ Nmm}$$

$$\text{Hence total B.M at centre} = 102 + 25.92 = 127.92 \times 10^6 \text{ Nmm}$$

(45)

$$Z \text{ (of the section)} = \frac{1}{6} \times 400 \times 600^2 = 24 \times 10^6 \text{ mm}^3$$

$$\text{Direct stress, } f_{oc} = \frac{P}{A} = \frac{1200 \times 10^3}{400 \times 600} = + 5.0 \text{ N/mm}^2$$

$$\text{Stress due to B.M} = \pm \frac{M}{Z} = \pm \frac{122.92 \times 10^6}{24 \times 10^6} = \pm 5.12 \text{ N/mm}^2$$

Hence resultant stresses are,

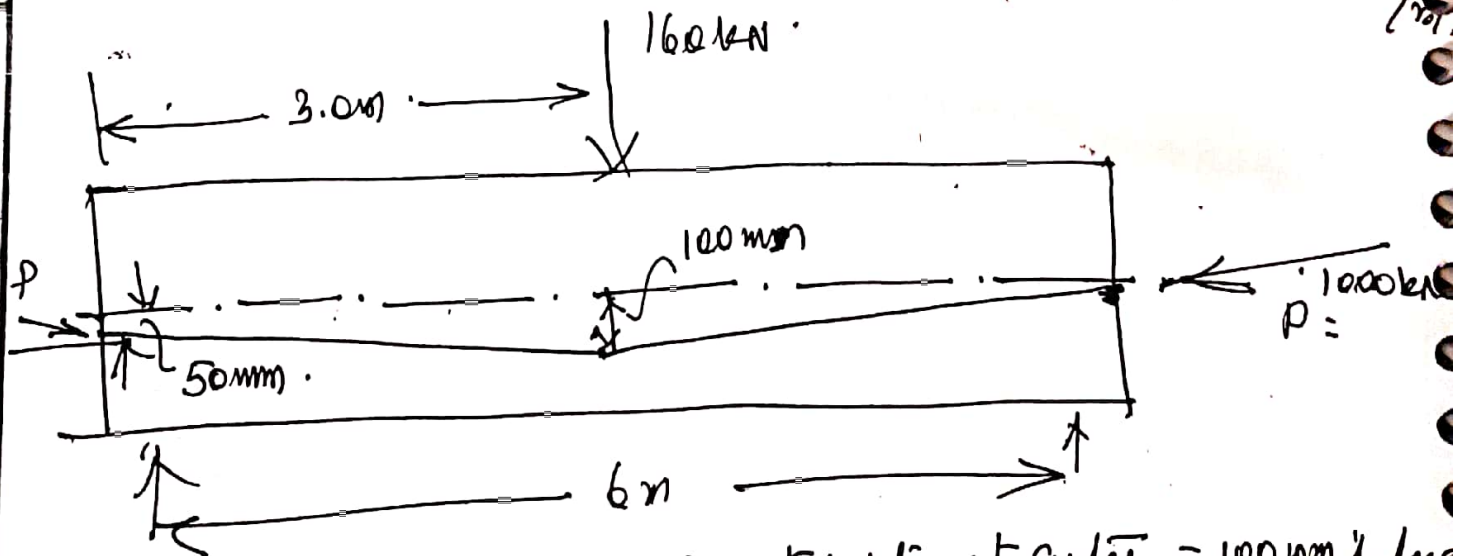
$$\text{at top} = 5.0 + 5.12 = 10.12 \text{ N/mm}^2$$

$$\text{at bottom} = 5.0 - 5.12 = -0.12 \text{ N/mm}^2$$

Case IV Bent tendon with eccentricity at the ends

EX: 3 A P.S.C beam is provided with a bent tendon as shown in the fig. The beam carries a point load of 160 kN at centre. Determine the stress distribution for the end and the mid sections of the beam.

The self wt. of the beam = 5.76 kN/m



Eccentricity at centre = 100 mm below

Net eccentricity = 100 - 50 = 50 mm " at end = 50 mm below

(46)

SOLUTION :

$$A = \frac{\text{At the End Section}}{400 \times 600} = 24 \times 10^4 \text{ mm}^2$$

$$Z = \frac{1}{6} \times 400 \times 600^2 = 24 \times 10^6 \text{ mm}^3$$

Inclination of the tendon is  $\sin \theta = \tan \theta = \frac{50}{3000} = \frac{1}{60}$   
(pe)

Extreme stresses are  $\frac{P}{A} \pm \frac{M}{Z} = \frac{1000 \times 10^3}{24 \times 10^4} \pm \frac{1000 \times 10^3 \times 50}{24 \times 10^6}$

At top =  $4.17 - 2.08 = 2.09 \text{ N/mm}^2$

At bottom =  $4.17 + 2.08 = 6.25 \text{ N/mm}^2$

Both Comp.

At Mid Section

(without external load)

Net external load =  $W - 2P \sin \theta = 160 - 2 \times 1000 \cdot \frac{1}{60} = 126.67 \text{ kN}$

B.M due to the load =  $\frac{126.67 \times 6}{4} = 190 \text{ kNm} = 190 \times 10^6 \text{ Nmm}$   
(Overhead)

Self wt. =  $5.76 \text{ kN/m}$ , B.M due to self wt. =  $\frac{5.76 \times 6^2}{8} = 25.92 \text{ kNm}$   
 $= 25.92 \times 10^6$

Due to end eccentricity, B.M =  $(1000 \times 10^3) \cdot 50 = 5000 \times 10^4$   
 $= 50 \times 10^6 \text{ Nmm}$

Hence, net B.M =  $(190 + 25.92 + 50) \times 10^6 = 165.92 \times 10^6 \text{ Nmm}$

Bending stress =  $\pm \frac{165.92 \times 10^6}{24 \times 10^6} = \pm 6.91$

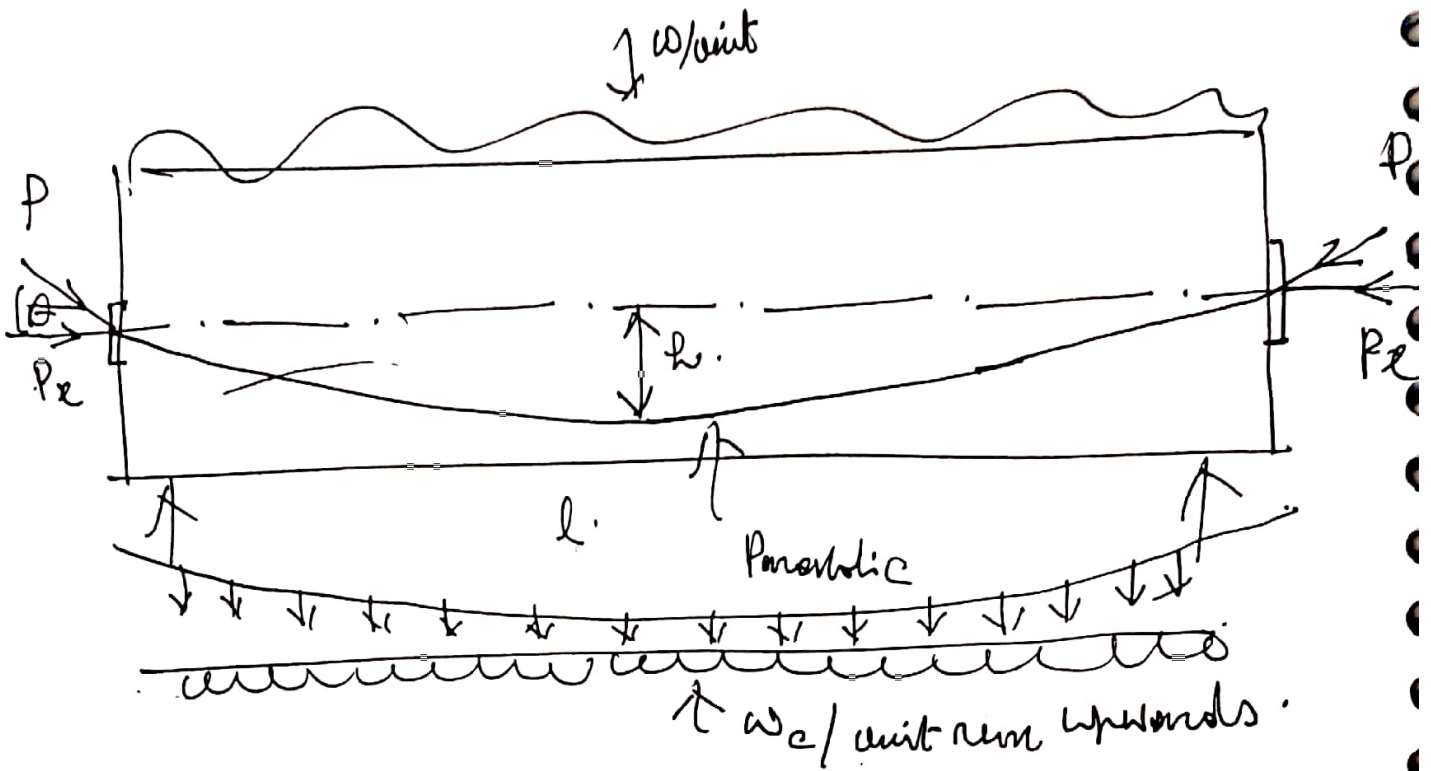
By adding the axial direct stress, the resultant stresses are,

At top =  $4.17 + 6.91 = +11.08 \text{ N/mm}^2$  (Comp.)

At bottom =  $4.17 - 6.91 = -2.74 \text{ N/mm}^2$  (Tensile)



Case V: Tension with Parabolic Profile



The horiz. thrust in the curved cable =  $P_x = \frac{w_e l^2}{8h}$

Where  $w_e$ : upward UDL. It is the pressure exerted by the cable in the upward direction.

$P_x = P \cos \theta = P$  (Approximately)

Hence  $P_x = P = \frac{w_e l^2}{8h}$  or  $w_e = \frac{8hP}{l^2}$

Hence, net downward load =  $(w - w_e)$



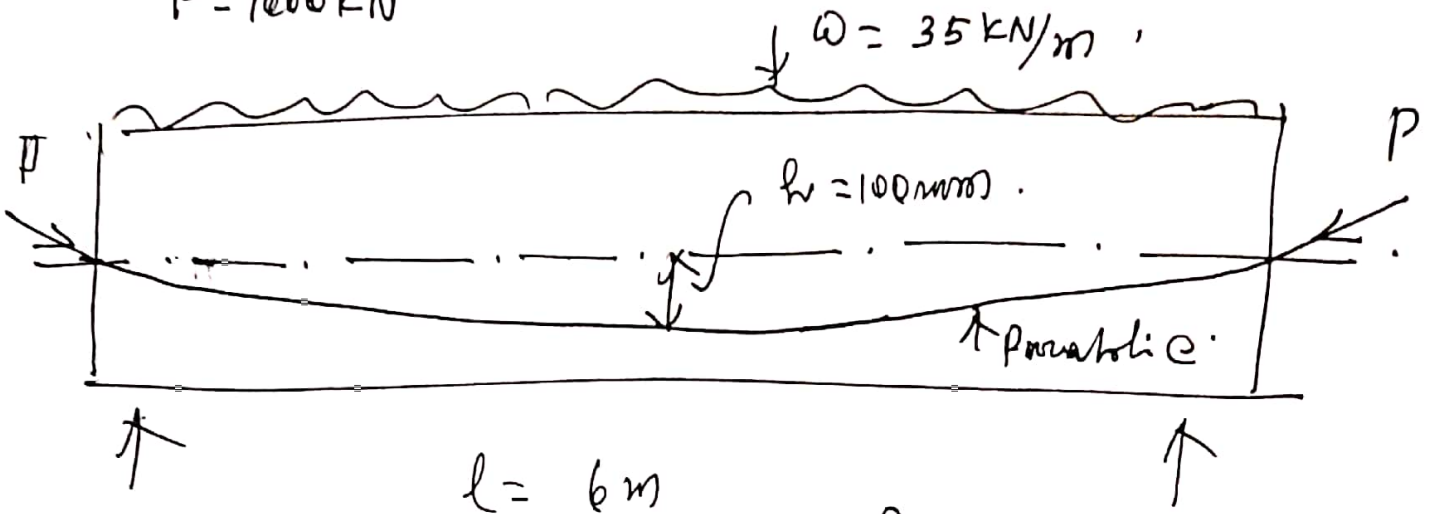
Ex: 4,

For the PSC beam shown in the fig. calculate

the extreme intensities of stresses at mid span section.

$$P = 1000 \text{ kN}$$

$$w = 35 \text{ kN/m}$$



$$l = 6 \text{ m}$$

$$P = 1000 \text{ kN}$$

SOLUTION:

$$A = 400 \times 600 = 24 \times 10^4 \text{ mm}^2$$

$$Z = \frac{1}{6} \times 400 \times 600^2 = 24 \times 10^6 \text{ mm}^3$$

$$l = 6 \text{ m}, \quad h = 100 \text{ mm} = 0.1 \text{ m}$$

$$\text{Hence, } w_e = \frac{8 h P}{l^2} = \frac{8 \times 0.1 \times 1000}{6^2} = 22.22 \text{ kN/m}$$

$$\text{Hence, net downward load} = 35 - 22.22 = 12.78 \text{ kN/m}$$

$$M_{\text{max}} = \frac{12.78 \times 6^2}{8} = 57.5 \text{ kNm} = 57.5 \times 10^6 \text{ Nmm}$$

$$\text{Extreme stresses at mid-span section} = \frac{P}{A} \pm \frac{M}{Z}$$

$$= \frac{1000 \times 10^3}{24 \times 10^4} \pm \frac{57.5 \times 10^6}{24 \times 10^6} = 4.17 \pm 2.39$$

Hence, resultant stresses are, at top =  $4.17 + 2.39 = 6.56 \text{ N/mm}^2$   
at bottom =  $4.17 - 2.39 = 1.78 \text{ N/mm}^2$

(49)

## LOAD BALANCING METHOD.

The cable profile is arranged in such a way that the imposed load is completely neutralised by the upward UDL produced as a result of the curved cable profile. This is known as Load Balancing Method.

Ex. 5. Determine the profile of a load balancing cable for a beam of span 6 m, carrying on all inclusive load of 40 kN/m. The prestressing force in the tendons is 1200 kN. The beam section is 400 x 600 mm.

SOLUTION: Upward pressure  $w_c = \frac{8Pl}{l^2} = \frac{8 \times 1200 \times l_c}{6^2} = \frac{800l_c}{3}$  kN/m.

For complete load balancing,  $\frac{800l_c}{3} = 40$ .

$$\text{Hence } l_c = \frac{3 \times 40}{800} = \frac{3}{20} = 0.15 \text{ m} \\ = 150 \text{ mm}.$$

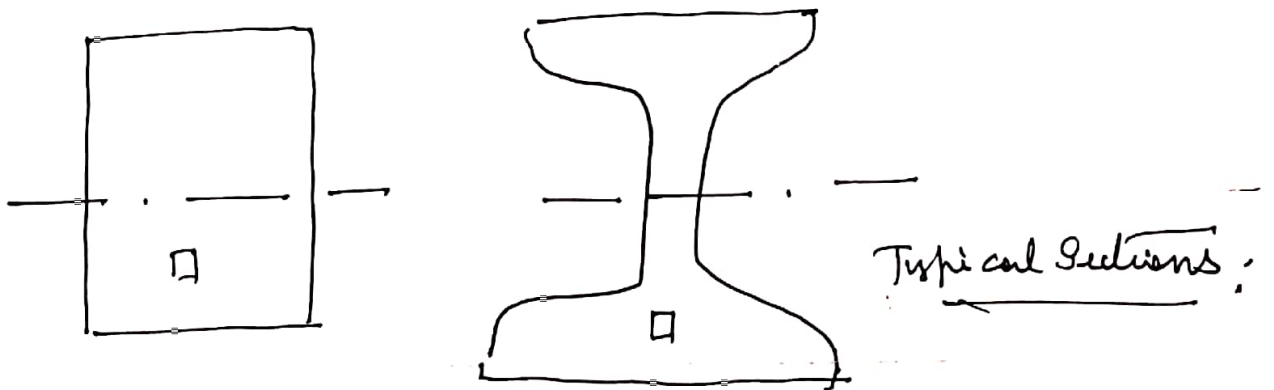
Uniform <sup>stress</sup> ~~sections~~ in the section due to the prestressing force

$$= \frac{P}{A} = \frac{1200 \times 10^3}{24 \times 10^4} = 5.0 \text{ N/mm}^2 \text{ (Comp.)}$$

# DESIGN OF PSC BEAMS: (UNIT II Cont'd)

## Arrangement:

Generally in the PSC beam section (Rectangular or I-section), the prestressing cables are kept at some eccentricity below the centroidal axis.



Stress: Stresses in two cross sections due to Self Wt. (W<sub>o</sub>/unit)

Axial stress  $\sigma = \frac{P}{A}$ , P: Prestressing force

Due to eccentricity, B.M. =  $P \cdot e$ , Bending stress =  $\pm \frac{P \cdot e}{Z}$

B.M. due to self wt. =  $\frac{w_0 L^2}{8} = M_0$

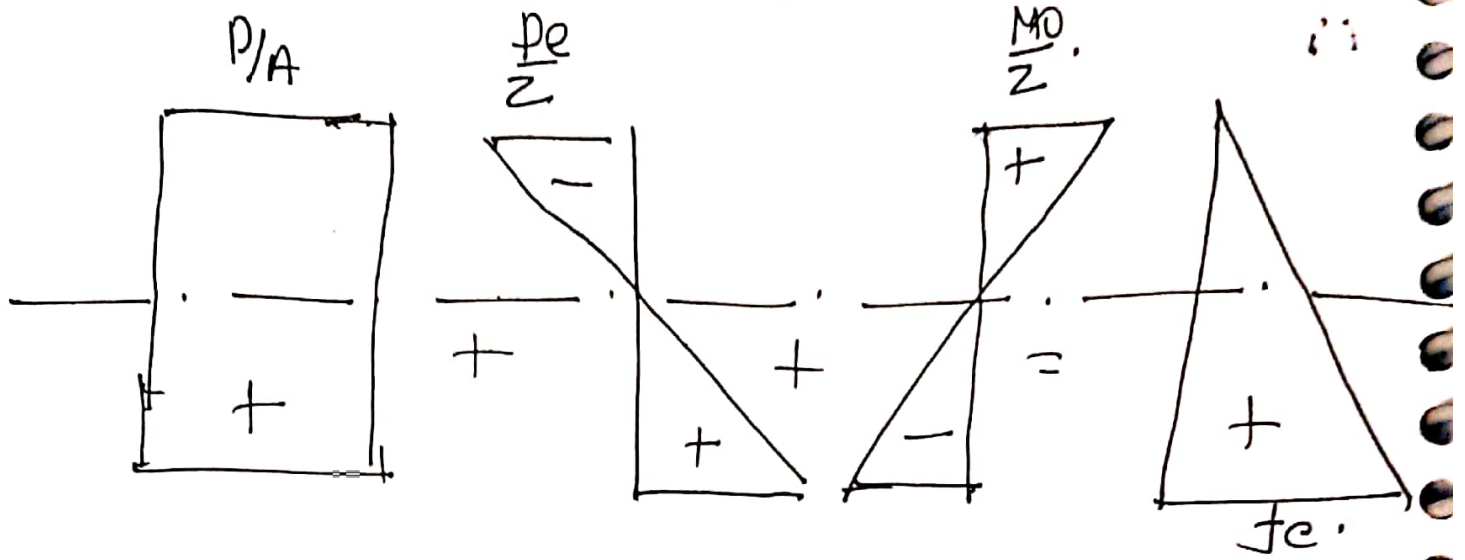
Bending stress =  $\pm \frac{M_0}{Z}$

Hence, resultant stress, at top =  $\frac{P}{A} - \frac{P \cdot e}{Z} + \frac{M_0}{Z}$

at bottom =  $\frac{P}{A} + \frac{P \cdot e}{Z} - \frac{M_0}{Z}$

(5)

The stress distribution is as follows.



Hence, as per the required conditions, (Required conditions)  
 the beam should be so designed that due to only self wt. and when the external load is not applied the combination of axial stress, bending stress due to eccentricity of the prestressing force, bending stress due to the self wt. of the beam should produce a resultant stress having zero value at top and equal to  $f_c$  at bottom. Hence, we obtain

At top,  $\frac{P}{A} - \frac{Pe}{Z} + \frac{M_0}{Z} = 0$ . Total comb. force =  $\frac{1}{2} f_c b d = P$ .

or  $\frac{P}{A} + \frac{M_0}{Z} = \frac{Pe}{Z}$  (1)

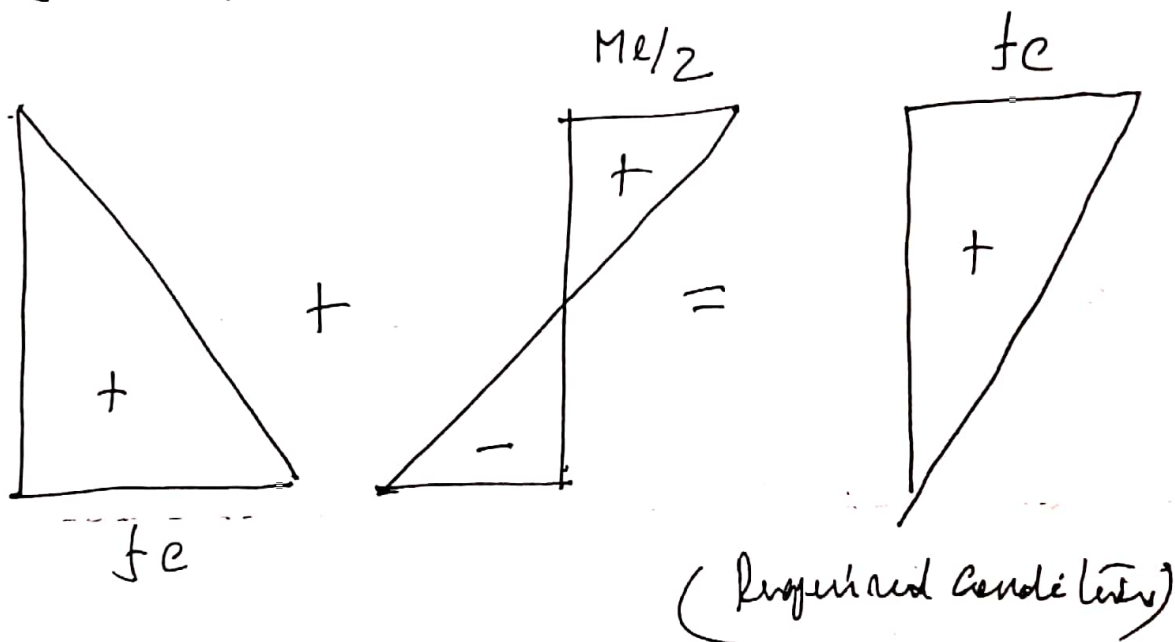


At bottom,  $\frac{P}{A} + \frac{Pe}{Z} - \frac{M_0}{Z} = f_c$  (2)

Step II Sturge : When the live load is applied,

Let the L.L.B.M =  $M_l$ , The bending stress =  $\pm \frac{M_l}{Z}$ .

Adding to the previous ~~be~~ stress diagram,



~~And~~ we get the required condition, in which the net stress at top is  $f_c$  and the net stress at bottom is zero.

To satisfy this condition, we should have  $\frac{M_l}{Z} = f_c$  (3)

Hence, we can write from (2),

$$\frac{P}{A} + \frac{Pe}{Z} - \frac{M_0}{Z} = f_c = \frac{M_l}{Z}$$

$$\text{or } \frac{Pe}{Z} = \frac{(M_0 + M_l)}{Z} - \frac{P}{A} \quad (4) \quad (53)$$



Adding eq. (1) and (2), we get

$$\frac{2PE}{2} = \frac{(M_0 + M_e)}{2} + \frac{M_0}{2} = \frac{(2M_0 + M_e)}{2} \quad (5)$$

EXAMPLE 1: A PSD beam of uniform rectangular section and span 15m supports a total UDL of 272 kN excluding the self wt. Determine suitable dimensions for the beam and calculate the area of the tendons and their position. The permissible stresses are  $14 \text{ N/mm}^2$  for concrete and  $1050 \text{ N/mm}^2$  for HT steel.

SOLUTION:  $M_{\text{max}}$  due to imposed load =  $\frac{272 \times 15^2}{8}$

Hence,  $M_e = 510 \text{ kNm} = 510 \times 10^6 \text{ Nmm}$

Section modulus (z) required =  $\frac{M_e}{f_c} = \frac{510 \times 10^6}{14} = 36.43 \times 10^6 \text{ mm}^3$

Assuming the depth of the beam as  $\frac{1}{20}$  to  $\frac{1}{25}$  of the span,

Taking  $\frac{1}{20} \times l$ ,  $d = \frac{15 \times 10^3}{20} = 750 \text{ mm}$

Let the width be 'b', Then  $\frac{b \times 750^2}{6} = 36.43 \times 10^6$

Hence,  $b = 390 \text{ mm}$

(4) Hence, provide a rectangular section of  $390 \times 750 \text{ mm}$ .

From the D.L. stress diagram, we get the prestressing

force as,  $P = \text{Area of the diagram} \times \text{stress} = \frac{1}{2} f_c \cdot A$   
 $f_c = 14.0 \text{ N/mm}^2$

$$\text{Hence } P = \frac{f_c \cdot b \cdot d}{2} = \frac{14 \times 300 \times 750}{2 \times 10^3} = 2047.5 \text{ kN}$$

$$\text{Hence, area required for tendons} = \frac{P}{\text{Safe stress}}$$

$$= \frac{2047.5 \times 10^3}{1050} = 1950 \text{ mm}^2$$

$$\text{Area of } 6 \text{ mm bar} = 28 \text{ mm}^2, \text{ Hence, NO.} = \frac{1950}{28} = 70 \text{ NOS.}$$

$$\text{B.M. due to self wt.} = \frac{(0.39 \times 0.75 \times 24) 15^2}{8} = 197.4 \text{ kNm}$$

$$= 197.4 \times 10^6 \text{ Nmm}$$

(eq. 5)

We have derived that  $\frac{2Pe}{Z} = \frac{2M_0 + M_f}{Z}$

$$\text{Hence } e = \frac{M_0}{P} + \frac{M_f}{2P} = \left[ \frac{197.4 \times 10^6}{2047.5 \times 10^3} + \frac{510 \times 10^6}{2 \times 2047.5 \times 10^3} \right]$$

$$\text{Hence } e = 221 \text{ mm}$$

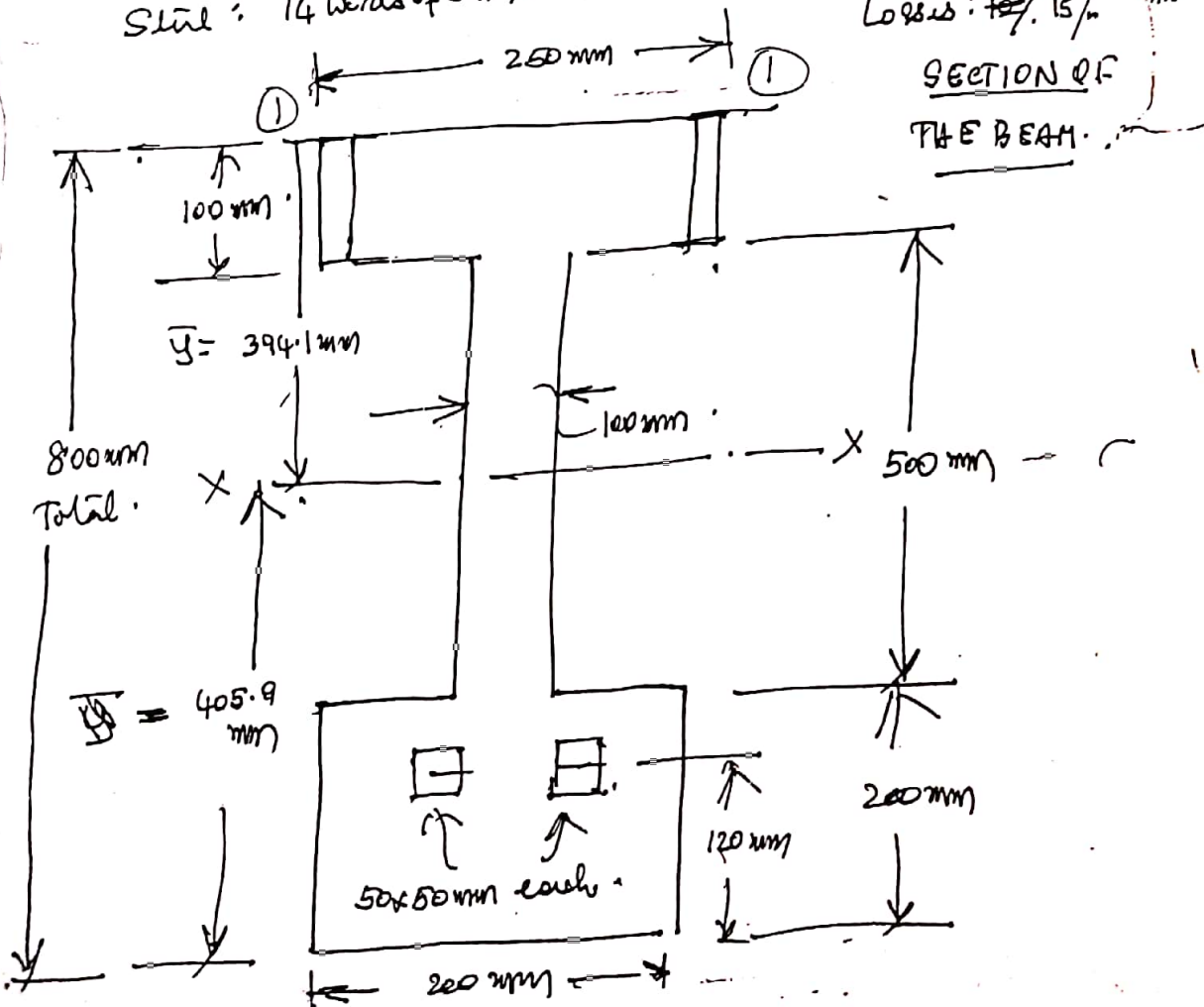
Hence, the tendons are kept at an eccentricity of 221 mm below the centre of the beam.

EXAMPLE : 2 :

Figure shows the section of a

PSC beam of span 9m. The beam has to carry a Super load of 20 kN/m. The prestressing force is transmitted by tendons in 2 cables. In each cable the tendons consist of 14 wires of 5 mm dia. subjected to an initial prestress of  $1000 \text{ N/mm}^2$ . Analyse the beam section at centre for the stresses induced before and after the application of the Super load. Allow  $15\%$  loss of prestress.

DATA: Span of the beam: 9m, Super load = 20 kN/m  
 Steel: 14 wires of 5 mm dia. in each cable, Initial prestress:  $1000 \text{ N/mm}^2$   
 Losses:  $15\%$



SOLUTION. The computations of areas, positions of ~~the~~ ~~central~~ central axis, M.P. are shown in the table.

Component.	Area in $\text{mm}^2$	Distance of its central from (-) $y$ mm	$ay$	$ay^2$	$I_{self}$ (About its own axis) $\text{mm}^4$
Top flange	$250 \times 10^2$	50	$1250 \times 10^3$	$6250 \times 10^4$	$\frac{250 \times 100^3}{12}$ $= 2083 \times 10^4$
Web	$500 \times 10^2$	350	$17,500 \times 10^3$	$61250 \times 10^4$	$100 \times 500^3 / 12$ $= 104,167 \times 10^4$
Bottom flange	$400 \times 10^2$	700	$28,000 \times 10^3$	$196,000 \times 10^4$	$200 \times 200^3 / 12$ $= 13,333 \times 10^4$
Gross Total.	$1150 \times 10^2$	$46,750 \times 10^3$	<del>2578750</del> $46,750 \times 10^3$	<del>2578750</del> $2578750 \times 10^4$	$119583 \times 10^4$
Deduction for cable ducts. (2 x 50 x 50)	$50 \times 10^2$	680	$3400 \times 10^3$	$2,31,200 \times 10^4$	$\frac{2 \times 5 \times 5^3}{12} = 104 \times 10^4$
Net Total	<del>100</del> $1100 \times 10^2$	—	$43,350 \times 10^3$	$2347550 \times 10^4$	$119479 \times 10^4$



Dist. of the c.g.  $\bar{y} = \frac{\Sigma ay}{\Sigma a} = \frac{43,350 \times 10^3}{1100 \times 10^2} = 394.1 \text{ mm}$

About Section 1-1, M.I.  $I_{1-1} = \Sigma I_{xx} + \Sigma ay^2$

Hence,  $I_{1-1} = (118479 + 2307550) \times 10^4 = 24,67,029 \times 10^4 \text{ mm}^4$

Now about the centroidal axis  $I_{xx} = I_{11} - ay^2$

Hence,  $I_{xx} = [24,67,029 \times 10^4 - 1100 \times 10^2 \times 394.1^2]$

$I_{xx} = 7,58,570 \times 10^4 \text{ mm}^4$

Hence  $z_{top} = \frac{7,58,570 \times 10^4}{394.1} = 19,250 \times 10^3 \text{ mm}^3$ ,  $z = \frac{7,58,570 \times 10^4}{405.9} = 18,680 \times 10^3 \text{ mm}^3$

D.L. of the girder =  $\left(\frac{1100 \times 10^2}{10^6}\right) \times 1 \times \frac{2400}{10^2} = 2.64 \text{ kN/m}$

D.L.B.M =  $\frac{2.64 \times 9^2}{8} = 26.73 \text{ kNm}$

Area of 5 mm dia =  $\frac{\pi \times 5^2}{4} = 19.63 \text{ mm}^2$

Initial prestressing force =  $(2 \times 14 \times 20) \times 1000 = 5,60,000 \text{ N} = 560 \text{ kN}$

eccentricity from the centroid  $e' = 405.9 - 120 = 285.9 \text{ mm}$

Dist. comp. stress due to 'F' =  $\frac{F}{A} = \frac{5,60,000}{1100 \times 10^2} = 5.09 \text{ N/mm}^2$

Due to eccentricity,  $f_{(top)} = \frac{5,60,000 \times 285.9}{19,250 \times 10^3} = -8.318 \text{ N/mm}^2$

$f_{(bottom)} = \frac{5,60,000 \times 285.9}{18,680 \times 10^3} = +8.57 \text{ N/mm}^2$



$$\text{Due to D.L.B.M. } f_{(Top)} = \frac{26.73 \times 10^6}{19,250 \times 10^3} = 1.389 \text{ N/mm}^2 \quad (\text{Comp.})$$

$$f_{(Bottom)} = \frac{26.73 \times 10^6}{18,680 \times 10^3} = 1.431 \text{ N/mm}^2 \quad (\text{Tension})$$

Since in the first stage, before the L.L is applied,

the net total stresses are,

$$\text{At Top, } f = +5.091 - 8.318 + 1.389 = -1.838 \text{ N/mm}^2$$

$$\text{At Bottom } f = +5.091 + 8.57 - 1.431 = 12.23 \text{ N/mm}^2$$

After the application of the L.L.

After allowing for 15% losses, final prestressing force is

$$= 0.85 \times 5,60,000 = 4,76,000 \text{ N.}$$

$$\text{L.L.B.M} = \frac{20 \times 8^3}{8} = 202.5 \text{ kNm} = 202.5 \times 10^6 \text{ Nmm}$$

$$\text{Direct stress} = \frac{4,76,000}{1100 \times 10^3} = 4.327 \text{ N/mm}^2$$

$$\text{Due to eccentricity } f_{(Top)} = \frac{4,76,000 \times 285.9}{19,250 \times 10^3} = -7.07 \text{ N/mm}^2$$

$$f_{(Bottom)} = + \frac{4,76,000 \times 285.9}{18,680 \times 10^3} = +7.37 \text{ N/mm}^2$$

$$\text{Due to L.L.B.M, } f_{(Top)} = \frac{202.5 \times 10^6}{14,250 \times 10^3} = +10.5 \text{ N/mm}^2$$

$$f_{(Bottom)} = - \frac{202.5 \times 10^6}{18,680 \times 10^3} = -10.84 \text{ N/mm}^2$$

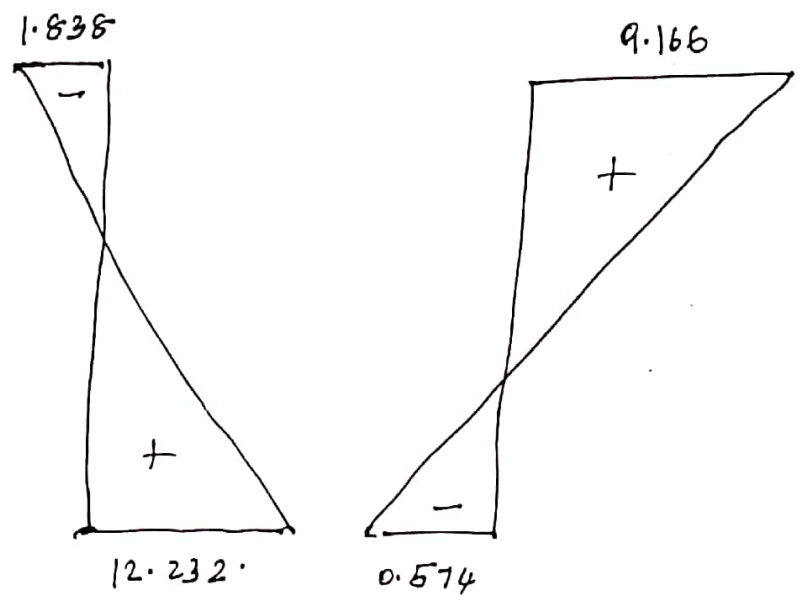
Stresses due to P.L.B.M have already been computed,

(58)

# FINAL STRESSES

	At Left N/mm <sup>2</sup>	At Bolters N/mm <sup>2</sup>
1. Direct stress	+4.327	+4.327
2. Due to eccentricity	-7.07	+7.37
3. Due to DLBM	+1.389	-1.431
4. Due to ULBM	+10.52	-10.84
<u>Net total</u>	<u>+ 9.166 N/mm<sup>2</sup></u>	<u>- 0.574 N/mm<sup>2</sup></u>

Stresses



a) Before LL was applied

b) After the LL was applied



Indian Standard Code of Practice  
IS 1343-1980 for Prestressed Concrete.

Recommendations for Design

Concrete:

- 1) Min. grade is M-30 (Post tensioning)  
and M-40 for (pretensioning).
- 2) In addition to all test data, minimum concrete content to satisfy durability requirements should be maintained.
- 3) Design mix concrete should be used.  
Max. cement content  $> 530 \text{ kg/m}^3$  should be preferably maintained.

Reinforcement:

Hot drawn H.T. steel wires with diam from 1.5 mm to 8 mm may be used. The ultimate strength varies from 2350 to 1500 N/mm<sup>2</sup>.

Prestressing Equipment:

Standard equipment should be used for prestressing. When the tendon is subjected to a load which is midway between the initial prestressing load and the U.L.T. strength of the prestressing tendon, then the anchorage should be capable of holding without more than nominal slips.

## Other Requirements

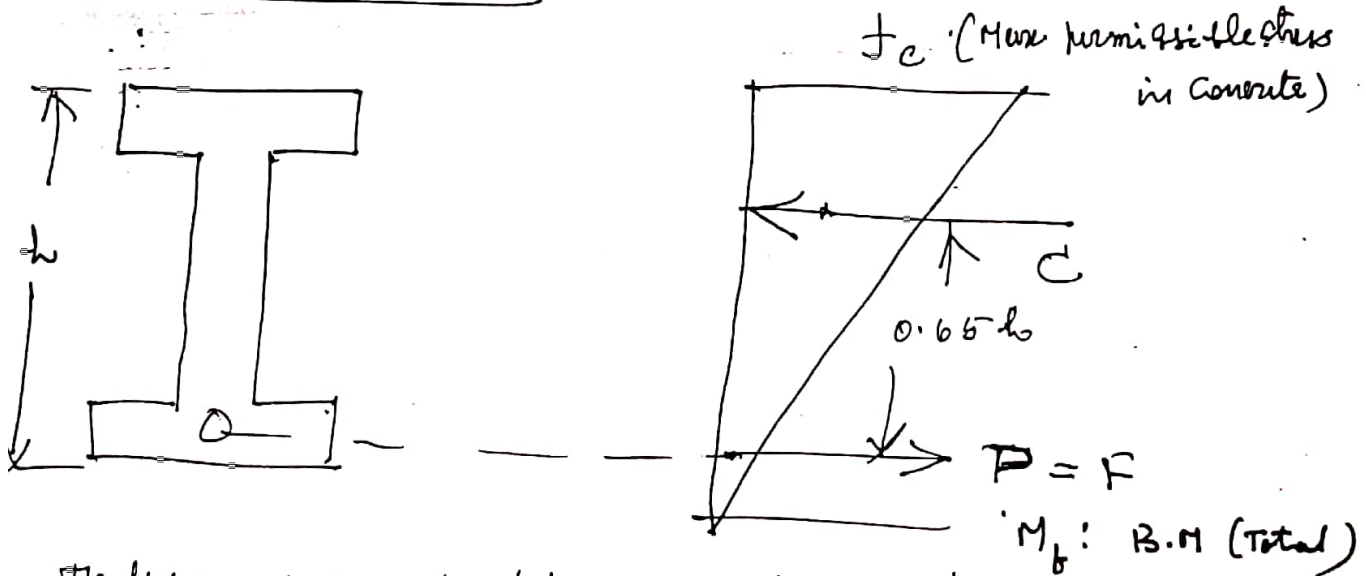
Other design requirements for concrete,

spacing etc. should be as per IS 1343.

Design: In calculating areas and  $M \cdot L^2$

allowance for tendon is not necessary in the case of pretensioning, whereas it is necessary in the case of post-tensioning.

## Preliminary Design



The lever arm corresponding  $M \cdot R$  produced is

approximately  $= 0.65h$ , the camber  $= \frac{1}{12}$  to  $\frac{1}{15}$

$$\text{Hence } e = F = \frac{M_t}{0.65h} = P, \quad A_t = \frac{P}{f_s} = \frac{M_t (\text{allow})}{0.65h f_s}$$

where  $f_s$ : Permissible stress in tendons.

$$\text{Total Compression} = f_c \cdot A_c = 0.5 f_c A_c \Rightarrow A_c: \text{Area of Concrete}$$

$$\text{or } A_c = \frac{c}{0.5 f_c} = A_t + s / 0.5 f_c$$

(b)

## DESIGN EXAMPLE:

Design a P.S.C beam for

the following requirements.

1. Span: 15 m
2. Super load:  $34 \text{ kN/m}$
3. 2 S.L. cube strength of concrete  $f_c = 35 \text{ N/mm}^2$  (Characteristic)
4. Safe stress at transfer  $= 0.5 f_c$  (17.5  $\text{N/mm}^2$  strength)
5. Due to final prestress  $= 0.4 f_c$  ( $14.0 \text{ N/mm}^2$ )
6. Total loss of prestress  $= 20\%$
7. Allowable tensile stress in concrete  $1.0 \text{ N/mm}^2$
8. U.L. stress in steel:  $1500 \text{ N/mm}^2$
9. Safe stress in steel: 60% of U.L. stress  $= 900 \text{ N/mm}^2$

SOLUTION.

Stresses.

Permissible stress in concrete at transfer  $= f_a = 0.5 f_c$   
 $= 17.5 \text{ N/mm}^2$ .

" due to final prestress  $= 0.4 f_c = 14.0$

" tensile stress in concrete  $= 1.0 \text{ N/mm}^2$

" in steel  $= 0.6 \times 1500 = 900 \text{ N/mm}^2$ .

$$M_L = \frac{wL^2}{8} = \frac{34 \times 15^2}{8} = 956.3 \text{ kNm}$$

Approximate D.L.B.M = 20% of  $M_L$  =  $\frac{1}{5} \times 956.3 = 191.3 \text{ kNm}$   
 (Assume) Approximate D.L. (at 20%) =  $\frac{34}{5} = 6.8 \text{ kN/m}$

$$M_E = M_L + M_d = 956.3 + 191.3 = 1147.6 \text{ kNm}$$

(114.76 tm)



Using the empirical formula,  $h = d = k \sqrt{M_t}$

Where  $M_t$  is in  $\text{cm}^2$  and  $h$  is in  $\text{cm}$ ;  $k = 11$  to  $14$

In the present design,  $k = 11 \sqrt{114.76} = 117.9$

(or take  $\frac{l}{12}$  to  $\frac{l}{15}$  approximately),  $h = 1179 \text{ mm}$

Provide  $h = 1200 \text{ mm}$

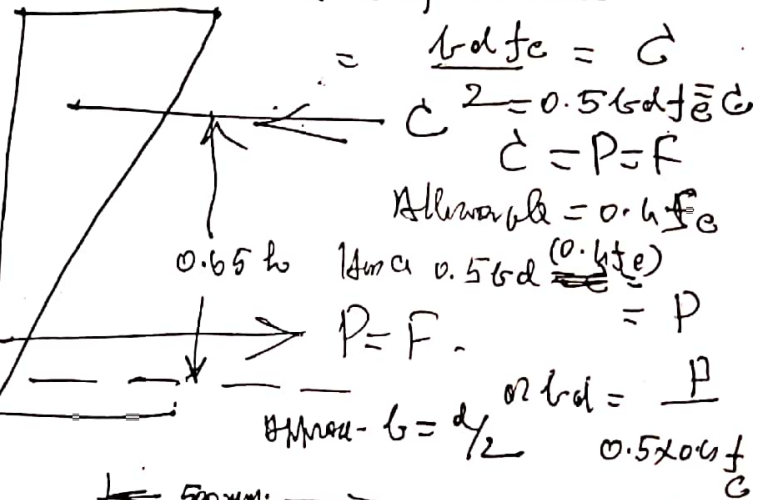
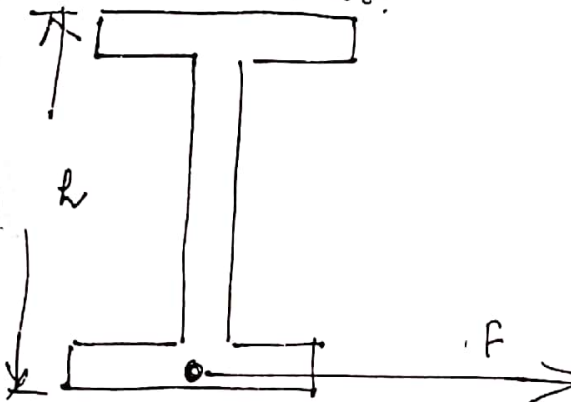
Permissible stress,  $p = \frac{M_t}{0.65 h}$  (approximate  $0.65 h$  is the lever arm.)

Hence,  $P = \frac{114.76 \times 10^6}{0.65 \times 1200} = 14,72,000 \text{ N}$

Area of concrete required =  $\frac{P}{0.5 f_c}$

Allowable stress =  $0.5 f_c$  (Permissible)

$f_c$  (or) Average stress  $\times$  Area of concrete



Provide the following section.

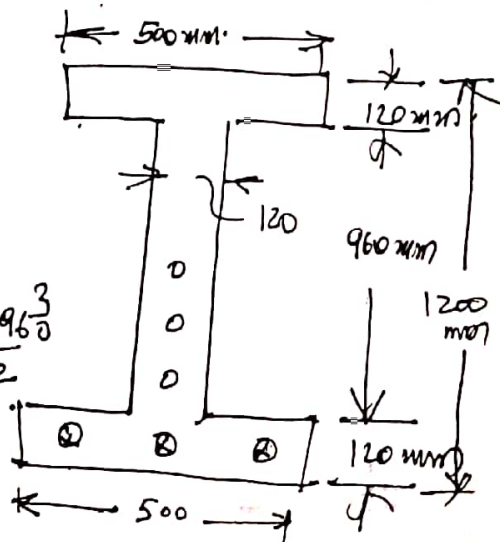
For the section provided,

$A = 2 \times 500 \times 120 + 120 \times 960$

$= 2352 \times 10^2 \text{ mm}^2$

$I = \frac{500 \times 120^3}{12} + \frac{500 \times 1200^3}{12} - \frac{(500-120) 960^3}{12}$

$= 43,98,000 \times 10^4 \text{ mm}^4$



(63)

$$Z = \frac{I}{d/2} = \frac{I}{600} = \frac{43,98,000 \times 10^4}{600} = 73,300 \times 10^3 \text{ mm}^3$$

$$\text{Actual D.L/m} = \frac{2362 \times 10^2}{10.6} \times 1.0 \times 24 = 5.645 \text{ kN/m}$$

(As stress is assumed, hence it is on the safe side).

$$\text{Actual D.L.M} = \frac{5.645 \times 15^2}{8} \text{ kNm} = 158.8 \text{ kNm}$$

Providing 6 mm tendons, area of one wire =  $28 \text{ mm}^2$ .

assuming the same  $\sigma_t$  (as it is on the safe side)

$$\text{the no. of wires required} = \frac{P}{\text{Stress in steel}} \times \frac{1}{\text{Area of one wire}}$$

$$= \frac{14,72,000}{900} \times \frac{1}{28} = 5910.9 \text{ say } 6000$$

use, provide ~~1000~~ cables with 6 wires in each.

$$A_t (\text{actual}) = 60 \times 28 = 16.8 \times 10^4 \text{ mm}^2$$

Hence, final prestressing force that can be safely taken

$$= 900 \times 16.8 \times 10^4 = \boxed{15,12,000 \text{ N}} \text{ (final)}$$

Allowing for 20% losses, Initial prestressing force

$$\text{required (Here)} = \frac{15,12,000}{0.8} = \boxed{18,90,000 \text{ N.}} \checkmark$$

(Initial)

(64)



## Check for stresses

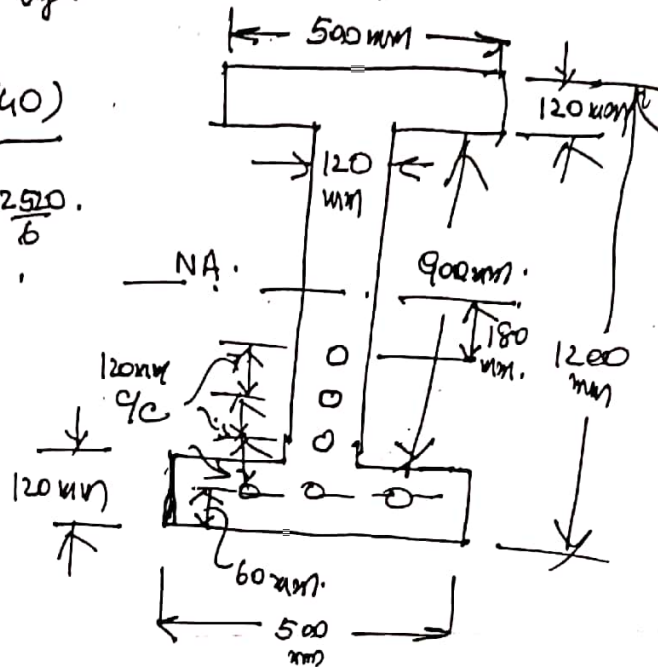
The reinforcing cables are arranged as shown in fig.

c.g of the cables is given by

$$A = \frac{3 \times (150 + 300 + 420 + 540)}{6} = \frac{2520}{6}$$

Here  $e = 420 \text{ mm}$ .

Comp. (+ve)  
Tension (-ve)



### Initial

$$f_t (\text{Top}) = \frac{P}{A} - \frac{Pe}{Z} + \frac{M_d}{Z}$$

$$= -0.599 \text{ N/mm}^2$$

$$f_t (\text{Bottom}) = \frac{P}{A} + \frac{Pe}{Z} - \frac{M_d}{Z} = +16.707 \text{ N/mm}^2$$

### Final

$$f_t = \frac{P}{A} - \frac{Pe}{Z} + \frac{DLBM}{Z} + \frac{LLBM}{Z}$$

$$= 12.831 \text{ N/mm}^2$$

The stress distribution can be plotted.

$$f_r = \frac{P}{A} + \frac{Pe}{Z} - \frac{DLBM}{Z} - \frac{LLBM}{Z} = -0.125 \text{ N/mm}^2$$

Here, the stresses are within the safe limits. The sections may be adopted.

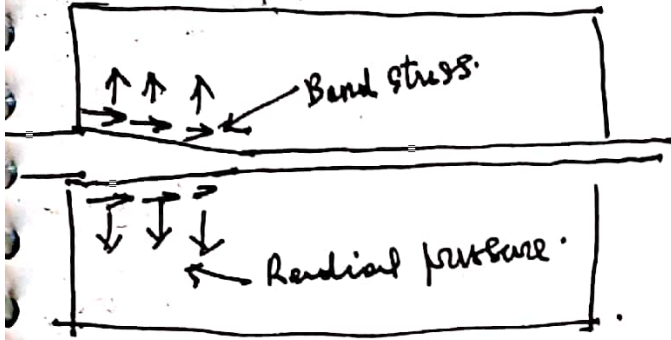
(65)

# TRANSMISSION OF PRESTRESS

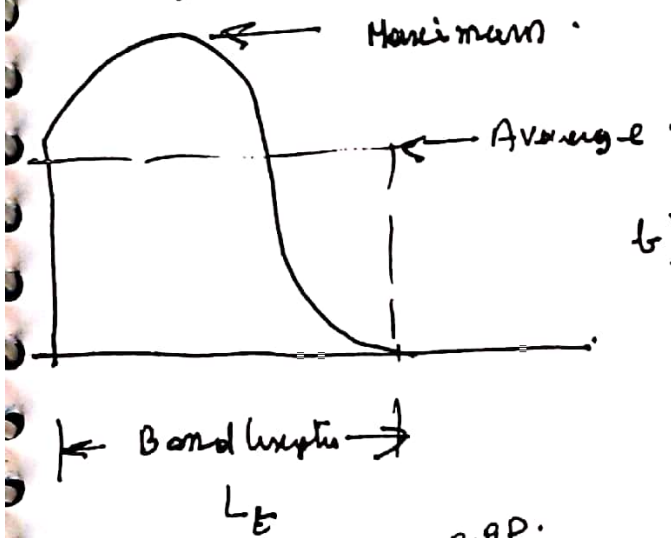
## IN PRETENSIONED MEMBERS.

### a) Hoyer Effect:

After the member is ready, the end of the reinforcement is released. The cross section bulges out and radial pressures are produced.



a).



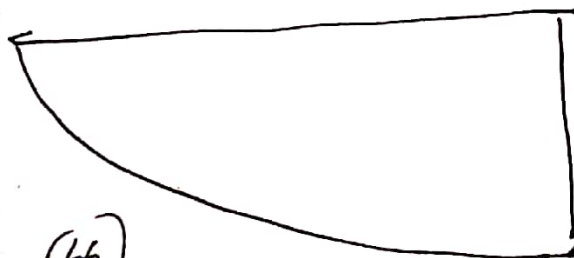
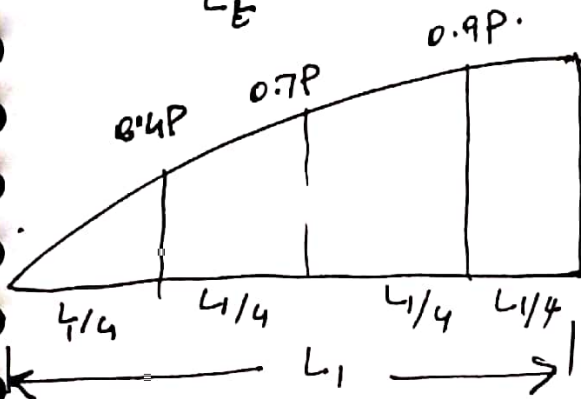
### b) Bond stress between wire and concrete.

$P$  (Prestressing force)

### c) Variations of stress in steel.

### d) stress in concrete.

The max. values of stresses in steel and concrete are reached at the end of zone of compression after a length known as the 'TRANSMISSION LENGTH'.



(66)



## TRANSMISSION LENGTH

is the length required at the ends of a prestressed member for the build up of stress in concrete, to resist the applied S.F and B.M. This is particularly important in short prestressed members.

The transmission length depends mainly on the diameter and the surface characteristics of the wire, elastic properties of steel and concrete and the coefficient of friction between steel and concrete.

# LIMIT STATE DESIGN OF PSC MEMBERS

(As per IS 4320-2012)

## Design loads.

They are obtained as the products of characteristic loads (working) and partial safety factors.

## Partial Safety factors

They are same as given in IS 456-2000.

$D.L + L.L = 1.5$  ,  $D.L + L.L + W.L \text{ or } E.L = 1.2$ .

## Partial Safety factors for materials.

1.5 for concrete and 1.15 for steel.

## Types of Limit States

- 1) Limit state of collapse.
- 2) Limit state of serviceability.

## Classes of structures (For Serviceability Considerations)

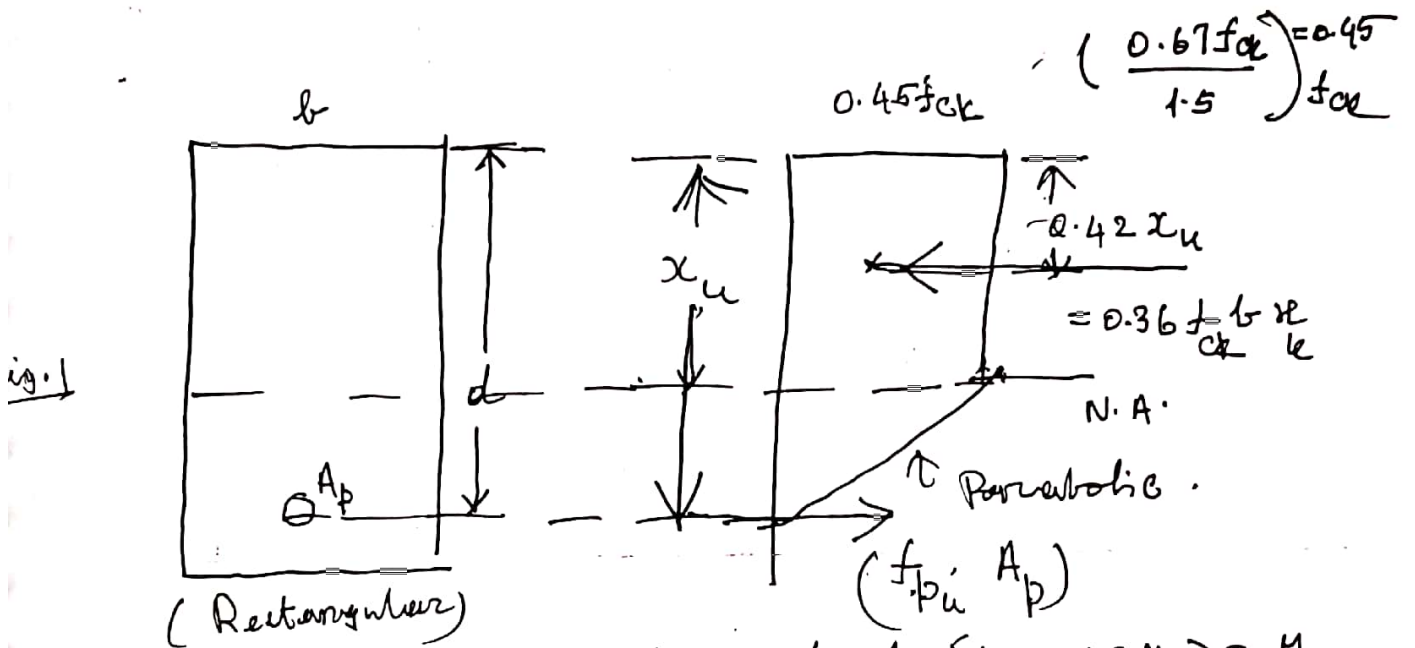
Class 1 ; In these structures no tension is permitted in concrete

Class 2 : Limited tension is permitted but not exceeding the modulus of rupture of concrete.

Class 3 : Tension even exceeding the modulus of rupture of concrete is permitted <sup>under service loads</sup>. Visible cracking within the permissible crack width is permitted. This case arises in the case of partially prestressed members with conventional reinforcement and limited prestressing steel.

Simplified Code procedure for L9D

It is based on rectangular and parabolic stress block.



Moment of resistance of the section =  $f_{pu} A_p (d - 0.42x_u) = M_u$  (Ultimate)

$x_u$ : Neutral axis depth,  $M_u$ : ultimate M.R.

$A_p$ : Area of prestressing steel

$f_{pu}$ : Stress in steel at the time of failure.

$f_{pu}$ : Characteristic tensile stress in prestressing steel

$f_{pe}$ : Stress in tensile steel after all the losses (Effective)

$A_p$ : Area of prestressing steel

$b, d$  are the width and effective depth of the section.

The values are given in the table. The tables are given assuming fully bonded sections (between concrete and cables).

Table 1. Conditions for both pretensioned and post tensioned rectangular beams (fully bonded) (3)

Sl-NO.	$\frac{A_p f_p}{b d f_{ck}}$	Stress in tendons as a proportion of the designed strength $\frac{f_{pu}}{0.87 f_{ck}}$		Ratio of $x_u/d$	
		Pretensioning	Post Tensioning	Pretensioning	Post Tensioning
1	0.025	1.0	1.0	0.054	0.054
2	0.50	1.0	1.0	0.109	0.109
3	0.10	1.0	1.0	0.217	0.217
4	0.15	1.0	1.0	0.326	0.326
5	0.20	1.0	0.95	0.435	0.414
6	0.25	1.0	<del>0.85</del> 0.90	0.542	0.488
7	0.30	1.0	0.85	0.655	0.558
8	0.4	0.90	0.75	0.783	0.653

NOTE:

1) The effective prestress after all losses should not be less than  $0.45 f_p$  ( $f_{pe} \geq 0.45 f_p$ )

2) For flanged sections the stress block should be taken as shown in the fig. 2



Ex. 1 A prestressed and pretensioned beam  $150 \times 350 \text{ mm}$  (4)

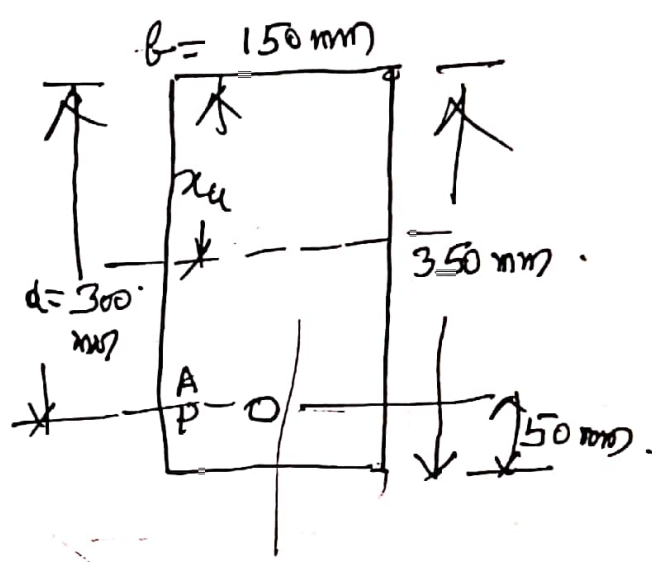
Section, has an eff. cover of  $50 \text{ mm}$ . If  $f_{ck} = 40 \text{ N/mm}^2$  and  $f_p = 1600 \text{ N/mm}^2$

and area of prestressing steel  $A_p = 461 \text{ mm}^2$ , calculate the ultimate flexural strength of the section ( $M_u$ ) as per IS 1343

SOLUTION

The reinf. ratio

$$\frac{f_p A_p}{f_{ck} b d} = \frac{1600 \times 461}{40 \times 150 \times 300} = 0.40$$



From table (1) we get

$$\frac{f_{pu}}{f_p} = 0.9 \text{ and } x_u = 0.783$$

$$0.87 \frac{f_p}{f_{ck}} \frac{d}{0.87}$$

Hence,  $f_{pu} = 0.9 \times 1600 = 1253 \text{ N/mm}^2$ ,  $x = 0.783 \times 300 = 234.90 \text{ mm}$

Hence  $M_u = f_{pu} A_p (d - 0.42 x_u) = 1253 \times 461 (300 - 0.42 \times 234.9)$

$$M_u = 116 \times 10^6 \text{ Nmm} = 116 \text{ kNm}$$

Ex. 2 In a pretensioned T-beam, the flange is  $300 \text{ mm}$  wide and  $200 \text{ mm}$  thick. The rib is  $150 \text{ mm}$  thick and  $350 \text{ mm}$  deep.

The effective depth of the cross section is  $450 \text{ mm}$ ,  $A_p = 200 \text{ mm}^2$ ,  $f_{ck} = 50 \text{ N/mm}^2$  and  $f_p = 1600 \text{ N/mm}^2$ . Estimate the ultimate moment capacity of the T-section as per IS 1343.

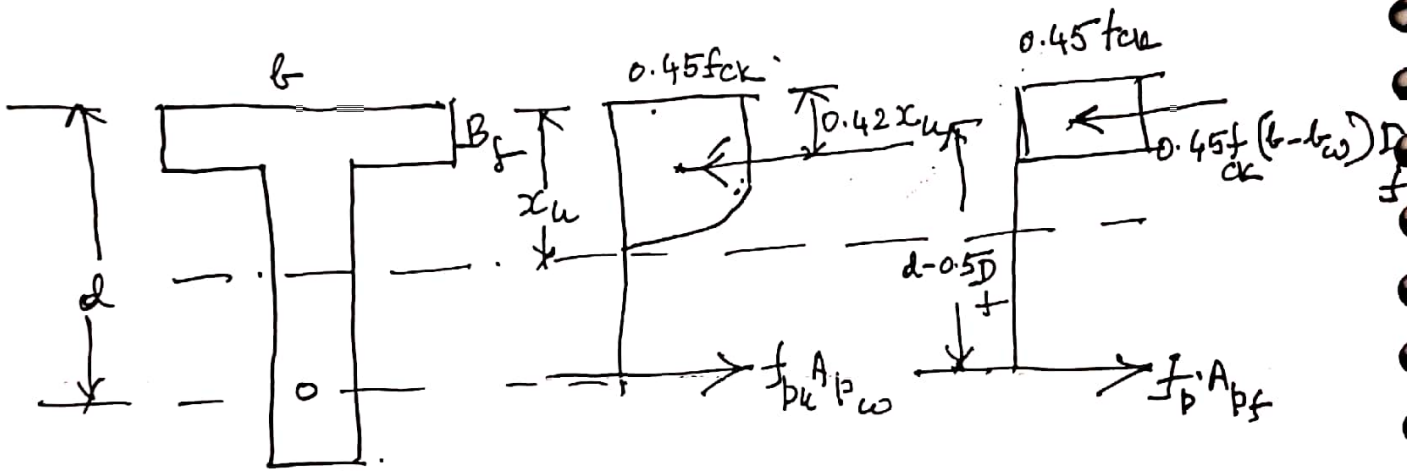
# FLANGED SECTIONS

(5)

1. If the N.A is passing through the flange, then  $M_u$  is calculated as in the case of rectangular sections.

$$M_u = f_{pk} A_p (d - 0.42x_u) \quad (1)$$

2. If the N.A is passing through the web,



$A_{pf}$  and  $A_{pw}$  are the areas of prestressing steel in flange and web respectively.

$$A_p (\text{total}) = A_{pf} + A_{pw}$$

$$A_{pf} = 0.45 f_{ck} (b - b_w) \frac{D_f}{f_p} \quad (\text{Due to flange})$$

Hence, 
$$A_{pw} = (A_p - A_{pf})$$

For the effective reinforcement ratio of  $\left[ \frac{A_{pw} + A_{pf}}{A_g} \frac{f_p}{f_{ck}} \right] / \left[ \frac{b_w d}{f_{ck}} \right]$

For the above ratio the values of

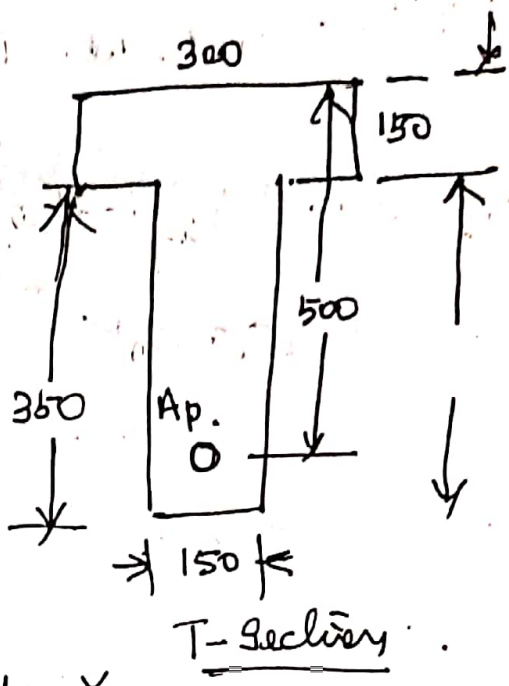
$f_{pw} / 0.87 f_p$  and  $x_u / d$  are obtained from the table 1.

(72)

$$\text{Hence, } M_u = f_{pw} A_{pw} (d - 0.42x_u) + 0.45 f_p (b - b_w) D_f (d - 0.5D)$$

SOLUTION

1) Assuming the N.A is passing through the flange of the section  
 tracing  $b = 300 \text{ mm}$ , weight



$f_p A_p = \frac{1600 \times 200}{50 \times 300 \times 500} = 0.04$   
 Hence, from the table, weight  $\frac{d_u}{d} = 0.09$   
 $f_{pu} = 1.0$ , Hence,  $\frac{d_u}{d} = 0.09$

$0.87 f_p$   
 Hence,  $f_{pu} = \frac{0.87 \times 1600}{0.09} = 1392 \text{ N/mm}^2$   
 $d_u = 0.09 \times 500 = 45 \text{ mm}$

Hence, the N.A falls within the flange.

Hence  $M_u = f_{pu} A_p (d - 0.42 d_u) = 1392 \times 200 (500 - 0.42 \times 45)$

(Ultimate)  
 Hence  $M_u = 134 \times 10^6 \text{ Nmm} = 134 \text{ kNm}$

EX. 3 Calculate the flexural strength of the T-beam for the following data.

Flange: 1200 mm wide and 150 mm thick ( $b_{fc}$ )

Web: 300 x 1500 mm ( $b$ )

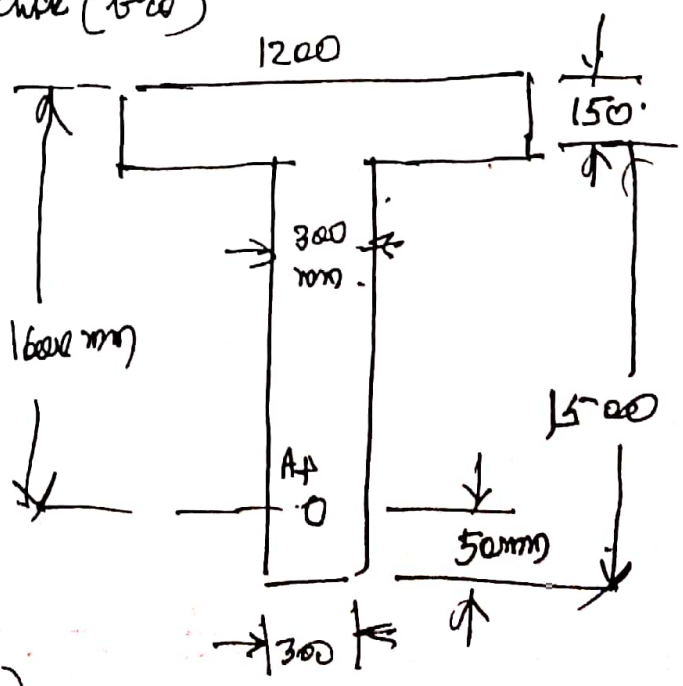
$A_p = 4700 \text{ mm}^2$

$d_{eff} = 1600 \text{ mm}$ , Eff. cover = 50 mm

$f_{ck} = 40$ ,  $f_p = 1600 \text{ N/mm}^2$

overall depth  $D = 1500 + 150 = 1650 \text{ mm}$

$D_f$  (flange) = 150 mm





## SOLUTION

We have,  $A_p = (A_{pw} + A_{pf})$

$$A_{pf} = 0.45 f_{ck} (b - b_w) \frac{D_f}{f_p} = 0.45 \times 40 (1200 - 300) \frac{150}{1600}$$
$$= 1518 \text{ mm}^2$$

Hence  $A_{pw} = (4700 - 1518) = 3182 \text{ mm}^2$

Reinforcement ratio for the web portion is,

$$\frac{A_{pw} \cdot f_p}{b_w \cdot d \cdot f_{pk}} = \frac{3182 \times 1600}{500 \times 1600 \times 40} = 0.265,$$

From table 1,  $\frac{f_{pu}}{0.87 f_p} = 1.00$ ,  $f_{pu} = 0.87 \times 1600 = 1392 \text{ N/mm}^2$

$$\frac{x_u}{d} = 0.56, \quad x_u = 0.56 \times 1600 = 896 \text{ mm}$$

(It is falling within the web.)

Hence,  $M_u = f_{pu} \cdot A_{pw} (d - 0.422 x_u) + 0.45 f_{ck} (b - b_w) A_f (d - 0.5 D_f)$

Hence  $M_u (\text{Total}) = 1392 \times 3182 (1600 - 0.42 \times 896) + 0.45 \times 40 \times (1200 - 300) \times (150) (1600 - \frac{150}{2})$

Hence  $M_u = 9 (5920 + 3705) 10^6 = 9125 \times 10^6 \text{ Nmm} = 9125 \text{ kNm}$

NOTE: In all the above cases, fully bonded sections are considered. For unbonded tendons, we have to refer to table 2 given in IS 843-2012.



# COMPOSITE CONSTRUCTION.

## Types of Composite Construction

### 1) Unpropped:

The precast beams are not supported. Hence, the precast units have to carry their own self wt. and also the dead load <sup>effect</sup> of the in situ slab cast immediately the effect of prestressing force and its eccentricity. After the entire ~~is~~ cast is ready the C.C is applied and its effect is taken by the haunched slab unit (T-sections).

### 2) Propped:

In this case, the precast units are supported (propped) while the slab is being cast, thus the precast unit carries the effects of prestressing force, its eccentricity and its self wt. The whole composite unit carries the effect of the self wt. of slab and the L.L. effect.

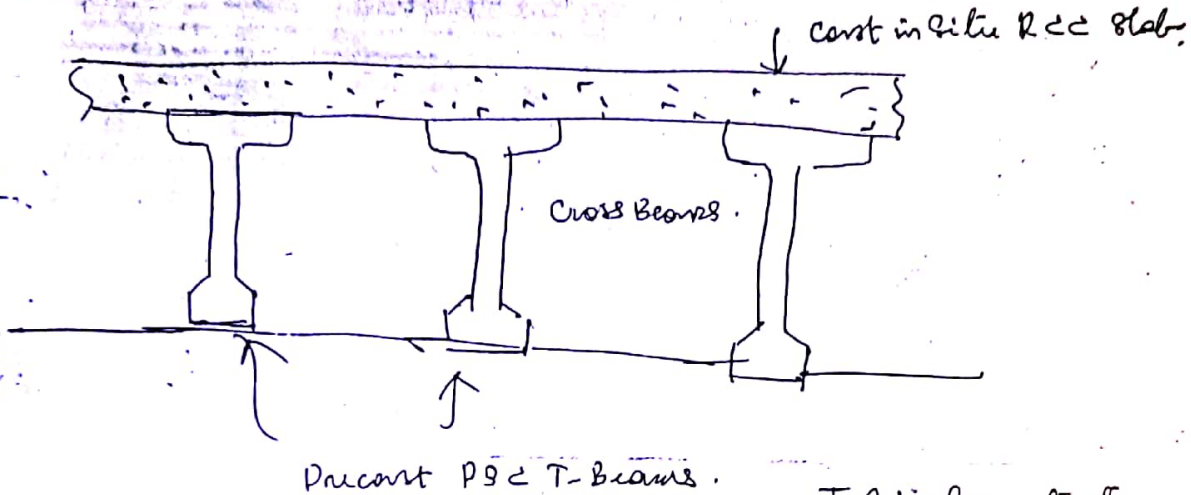
Section

# COMPOSITE CONSTRUCTION

Prestressed and precast + cast in situ  
Beams + Slab.

Connections provided between them.

Have several advantages. well suited for bridges.



Typical construction of COMPOSITE FLOOR.

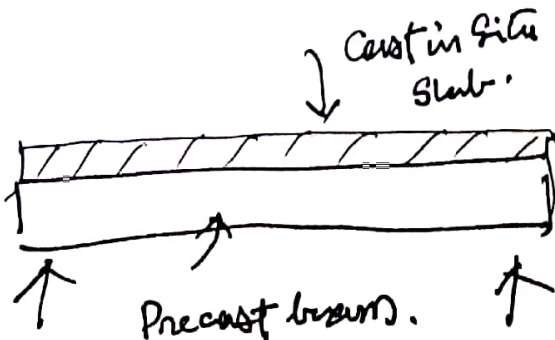
NOTE: Similarly inverted T<sup>s</sup>, I-sections and box sections can be used.

## Analysis

Depending upon the type of construction,

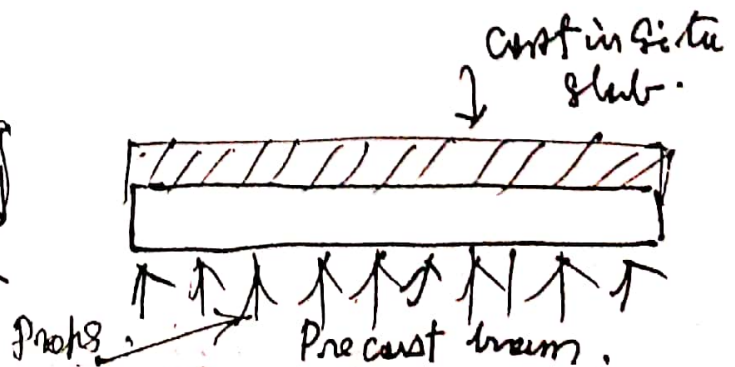
We can have propped or unpropped precast beams.

Analysis for slabs has to be done accordingly.



a) UNPROPPED

(76)



b) PROPPED.

Ex. A precast prestressed beam has  $100 \times 200 \text{ mm}$  Section  
 Eff. Span:  $5 \text{ m}$ . The centroid of the tendons coincides with the bottom kern.

Initial force in the tendons is  $150 \text{ kN}$ . Losses:  $15\%$ .

Top flange (cast in situ) is breadth  $400 \text{ mm}$ , thickness  $40 \text{ mm}$   
 L.L:  $8 \text{ kN/m}$ . Calculate the stresses. Consider the cases as

a) Unproped b) Proped.

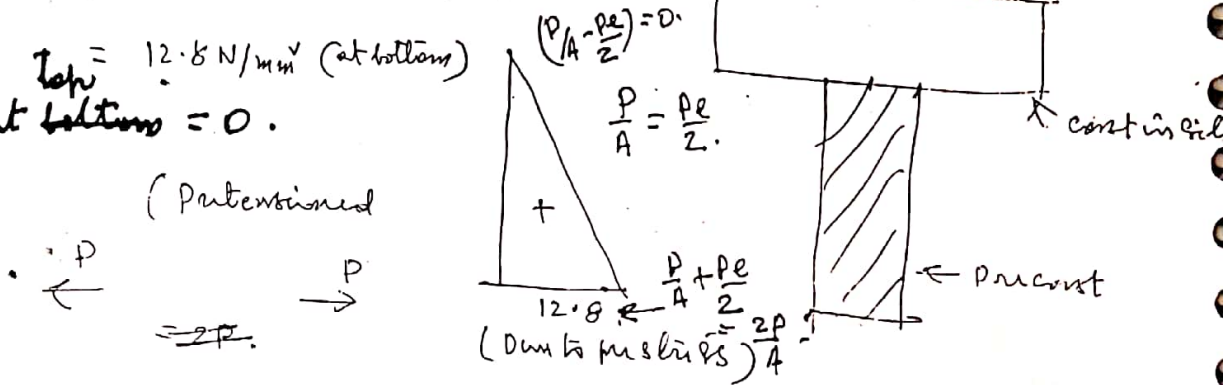
Assume some Young's Modulus.

SOLUTION. Unproped.

a) For the prestressed Beam  $A = 100 \times 200 = 20,000 \text{ mm}^2$ ,

Stress at bottom due to  $P_{\text{eff}} = 0.85P$  (15% losses)  $Z = \frac{100 \times 200^2}{6} = 667 \times 10^3 \text{ mm}^3$   
 Eff. prestressing force =  $\frac{200 \cdot 85 \times 150 \times 10^3}{20,000} = \left(\frac{2P}{A}\right)$  (Prestressed.)

Top stress =  $12.8 \text{ N/mm}^2$  (at bottom)  
 Stress at bottom =  $0$ .



Self wt. of precast beam =  $0.1 \times 0.2 \times 24 \times 10^3 = 480 \text{ N/m}$ .

Moment =  $\frac{480 \times 5^2}{8} = \frac{1500}{8} \text{ N m}$ .

Stress due to self wt. =  $\pm \frac{M}{Z} = \pm \frac{1500 \times 10^3}{667 \times 10^3}$   
 $= \pm 2.25 \text{ N/mm}^2$ . (R)  
 (- at bottom + at top.)



(b) Due to in situ slab,

$$Self\ wt. = 0.04 \times 10 \times 24 \times 10^3 = 384 \frac{N}{m}$$

$$Moment = \frac{384 \times 5^2}{8} = 1200 N \cdot m$$

$$Stresses\ in\ the\ precast\ beam = \pm \frac{1200 \times 10^3}{667 \times 10^3} = \pm 1.8 \frac{N}{mm^2} \quad (b)$$

(-ve at bottom, +ve at top)

c) For the composite section

$$Dist.\ of\ c.g\ from\ top = \frac{(400 \times 60 \times 20) + (100 \times 100 \times 140)}{400 \times 60 + 100 \times 100} = 87 \text{ mm from top.}$$

$$Dist.\ of\ c.g\ from\ top = 87 \text{ mm}$$

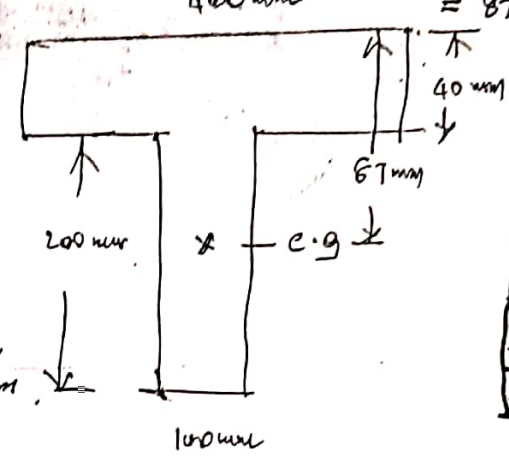
$$I = 1946 \times 10^5 \text{ mm}^4$$

$$Z_t = 225 \times 10^3 \text{ mm}^3$$

$$Z_b = 128 \times 10^3 \text{ mm}^3$$

$$L.L = 1 \times 0.4 \times 6 \times 10^3 = 3200 \frac{N}{m}$$

$$L.L\ Moment = \frac{3200 \times 5^2}{8} = 10,000 \text{ N} \cdot m$$



$$Stresses\ (due\ to\ L.L)\ at\ Top = \frac{10,000 \times 10^3}{225 \times 10^4} = 4.45 \frac{N}{mm^2} \quad (+) \text{ Comp.}$$

$$at\ Bottoms = \frac{10,000 \times 10^3}{128 \times 10^4} = 7.85 \frac{N}{mm^2} \quad (-) \text{ Tens}$$

Combining (a) + (b) + (c) = Resultant final stresses of the <sup>E</sup> precast beam (c)

At top = (0 + 2.25 + 1.8 + 4.45) = 8.5 (b) PROPPED

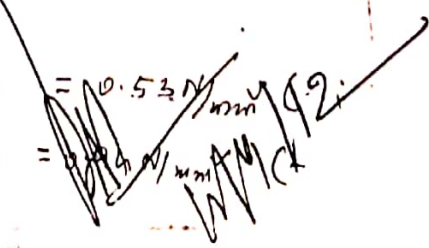
At bottom = (12.8 - 2.25 - 1.8 - 7.85) = 0.8 (c)

In this case the self wt. of slab also is to be considered for the entire composite beam

Since due to this stress in the composite beam,

$$at\ top = \frac{1200 \times 10^3}{225 \times 10^4} = 0.53 \frac{N}{mm^2}$$

$$at\ bottom = \frac{1200 \times 10^3}{128 \times 10^4} = 0.94 \frac{N}{mm^2}$$



Stress distribution can be shown.



## Differential Shrinkage.

Precast. beam  $\rightarrow$  Almost all the shrinkage has taken place.

Cast in situ slab  $\rightarrow$  Shrinkage occurs.

Hence there is differential shrinkage, for M.S. code 100 mic strains

Procedure: A net tensile force is produced in the cast in situ slab. This is counteracted by a comp. force applied in the precast unit together with the B.M. Hence the resultant stresses are computed.

EX. For a composite T-Beam, the precast rib:  $100 \times 200 \text{ mm}$ .

slab:  $400 \text{ mm} \times 40 \text{ mm}$  thick

$$E_c = 28 \text{ kN/mm}^2 = 28 \times 10^3 \text{ N/mm}^2$$

Determine the shrinkage stresses if diff. shrinkage =  $100 \times 10^{-6}$

SOLUTION: Area of in situ concrete  $A_c = 400 \times 40 = 16000 \text{ mm}^2 = 16 \times 10^3 \text{ mm}^2$   
 Uniform tensile stress induced =  $28 \times 100 \times 10^{-6} \times 10^3 = 2.8 \text{ N/mm}^2$

$$\text{Force} = 2.8 \times 16 \times 10^3 = 44.8 \times 10^3 \text{ N}$$

C.G. of the composite section =  $87 \text{ mm}$  from top.

Centricity of the comp. force w.r.t

$$\text{to C.G.} = 87 - 20 = 67 \text{ mm}$$

$$\text{Hence moment} = 44.8 \times 10^3 \times 67 = 3 \times 10^6 \text{ Nmm}$$

I of the composite section =  $1945 \times 10^5 \text{ mm}^4$

Section modulus of the composite section are  $Z_t = 225 \times 10^4$ ,  $Z_b = 125 \times 10^4$

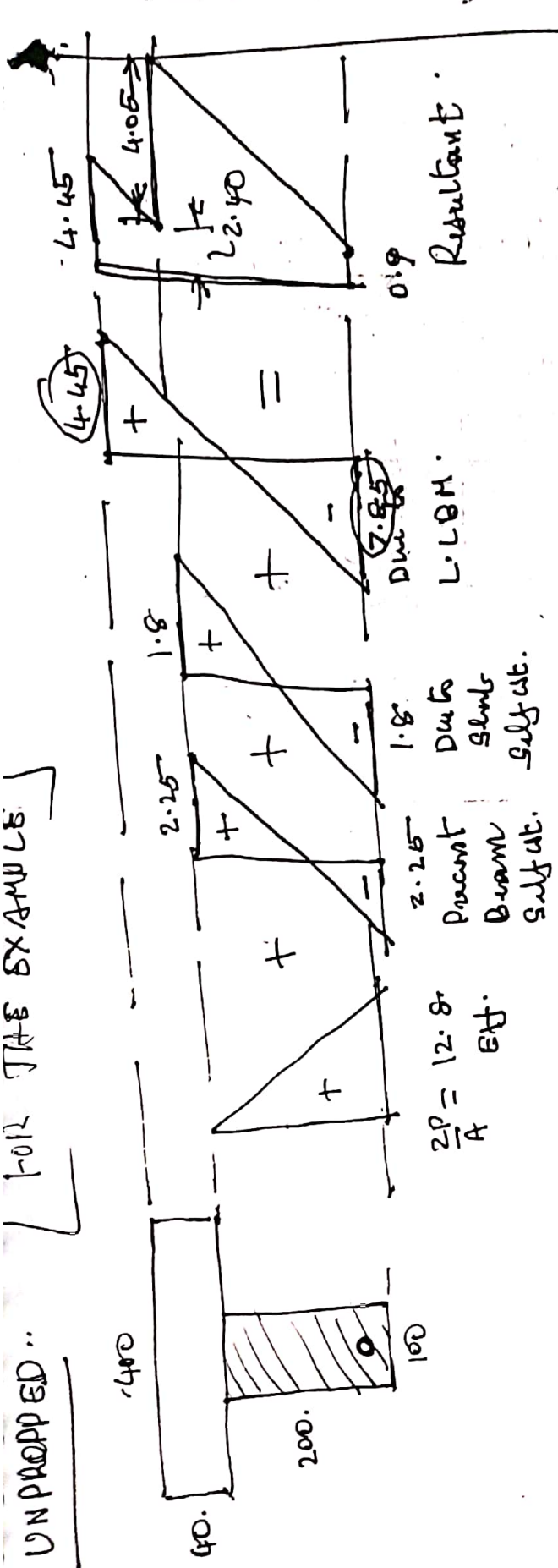
$$\text{At the junction } Z_j = 414 \times 10^4 \text{ mm}^3$$

$$\text{Direct comp. stress} = \frac{44.8 \times 10^3}{(16 \times 10^3 + 100 \times 200)} = \frac{44.8 \times 10^3}{36 \times 10^3} = 1.24 \text{ N/mm}^2$$

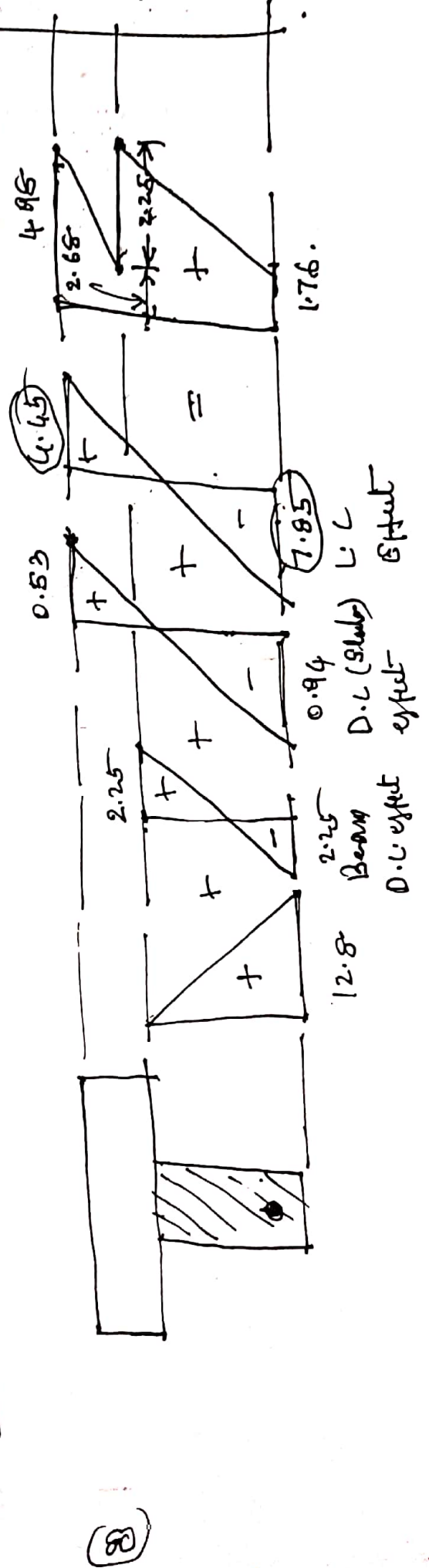
(79)

# Stress Distribution in the Design problem.

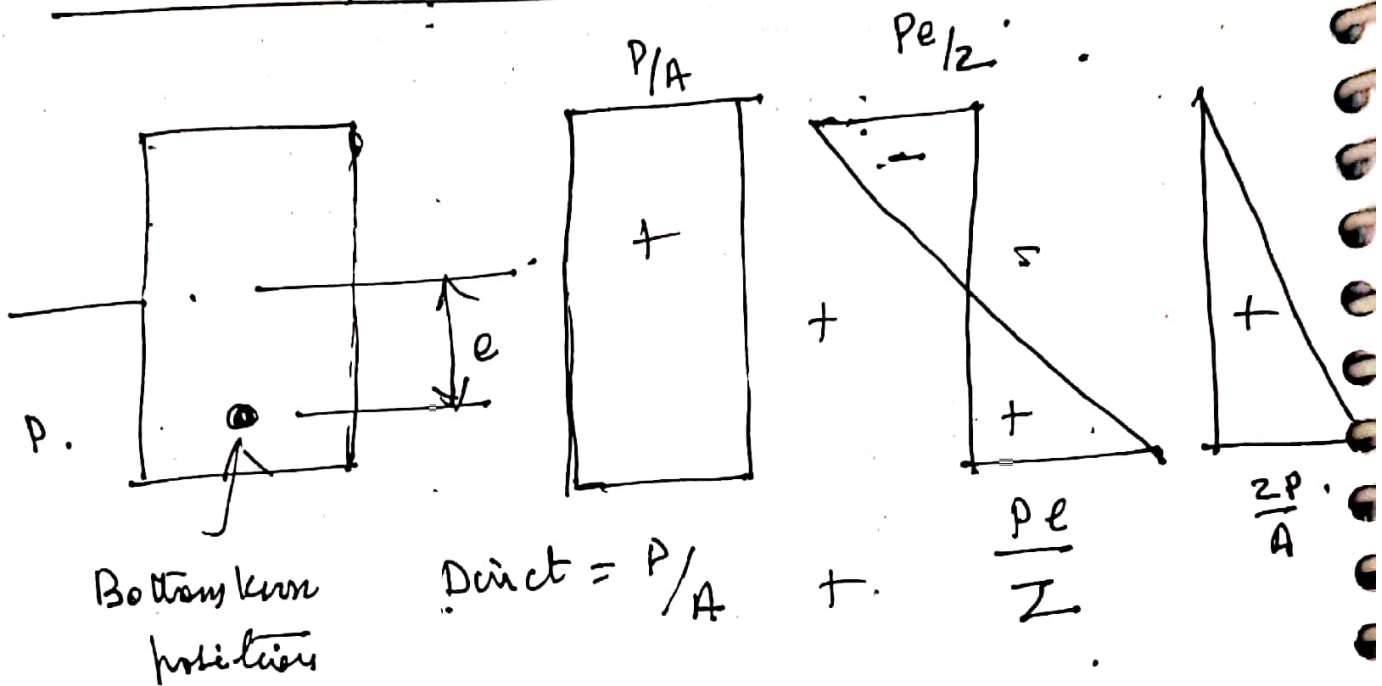
a) UNPROPPED.. [FOR THE EXAMPLE]



b) PROPPED..



In the case of a member, where prestressing steel is located at the positions of bottom kerns.



Lower kern point is provided in such a way that the kern distance between the prestressing steel stress produced due to eccentricity of the prestressing force is equal to the direct stress so that the net stress at the top is equal zero and hence

$$\frac{P}{A} = \frac{Pe}{I} \text{ and at bottom}$$

$$\text{the total compression} = \frac{2P}{A}$$

$$\left( \frac{1}{2} \times f_c \cdot h \cdot b = P \right)$$

$$\frac{f_c}{2} A = P$$

$$\left( f_c = \frac{2P}{A} \right)$$

(8)



existing stress at top =  $\frac{3 \times 10^6}{225 \times 10^4} = 1.33 \text{ N/mm}^2$   
(Comp.)

at Bottom =  $\frac{3 \times 10^6}{128 \times 10^4} = 2.34 \text{ N/mm}^2$   
(Tension)

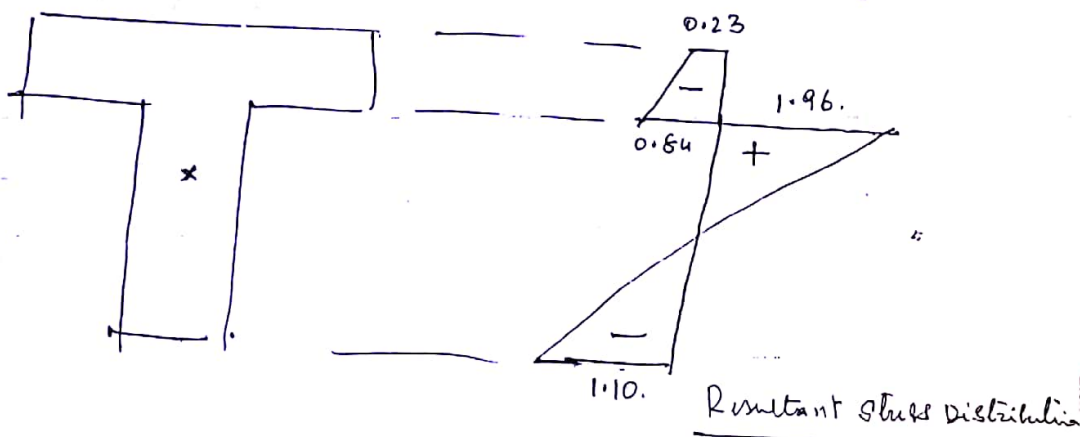
at junction =  $\frac{3 \times 10^6}{414 \times 10^4} = 0.72 \text{ N/mm}^2$   
(Comp.)

find resultant, at top of beam =  $1.24 + 0.72 = 1.96 \text{ N/mm}^2$   
(Comp. stress)

at bottom of beam =  $1.24 - 2.34 = -1.10 \text{ N/mm}^2$   
(Tension)

at top of slab =  $1.24 + 1.33 - 2.8 = -0.23 \text{ N/mm}^2$   
(Tension)

At bottom of slab (Junction) =  $1.24 + 0.72 - 2.8 = -0.84 \text{ N/mm}^2$



DESIGN : The design of the Composite beam and slab construction may be carried out to keep the stresses within the limits at top and bottom. To keep them within the limits the section modulus may be determined and hence the sectional dimensions.